# Table of Contents

## Keynotes

A Concept for an Accurate and Closely Coordinated Production  
*Wilhelm Dangelmaier*  
1

A Mesoscopic Approach to the Simulation of Logistics Systems  
*Micheal Schenk, Juri Tolujew, and Tobias Reggelin*  
15

Development of a Simulation Model for Multimodal, Cross-Company Logistics Networks  
*Wilfried Sihn, Christian Hillbrand, Felix Meizer, René Leitner, and Margarethe Prochazka*  
26

Building Blocks as an Approach for the Planning of Adaptable Production Systems  
*Egon Müller*  
37

Challenges for the Provision of Process Data for the Virtual Factory  
*Gert Zülich, Martin Waldherr, and Michael Zülich*  
46

Application of Operations Research Techniques to the Redesign of the Distribution Systems  
*Jacek Zak*  
57

Simulation in Production and Logistics: Trends, Solutions and Applications  
*Sigrid Wenzel, Pinar Boyaci, and Ulrich Jessen*  
73

Logistics in the Context of Humanitarian Operations  
*Alexander Blecken*  
85

Sustainable Process Management - Status Quo and Perspectives  
*Dennis Kundisch, Philipp Herrmann, and Christian Meier*  
94

## Supply Chain Management

A Model for Quantifying Impacts of Supply Chain Cost and Working Capital on the Company Value  
*Marcus Brandenburg and Stefan Seuring*  
107

Assessing the Effects of Assortment Complexity in Consumer Goods Supply Chains  
*Christoph Danne and Petra Häusler*  
118
## Table of Contents

### Dynamic Supply Loops – A Concept for Flexible and Faster Automotive Supply Network Management

Wolfgang Menzel, Joachim Lentes, Andre Döring, Roland Ericsson, and Levi Siljemyr

Page 130

### Development of a Lean Quality Management System: An Integrated Management System

Alexander Blecken, Alexander Zobel, and Evangelos Maurantzas

Page 141

### Integrated Adaptive Design and Planning of Supply Networks

Dmitry Ivanov, Boris Sokolov, and Joachim Kaesche

Page 152

### Lean Intra-corporate Supply Chain Management for Complex Organizations

Andreas Fellhauer and Adam Strożek

Page 164

### Up-to-Date Supply Chain Management: The Coordinated (S, R) Order-Up-to

Salvatore Cannella and Elena Ciancimino

Page 175

### Production Logistics/Industrial Engineering

#### Towards an Integrated Virtual Value Creation Chain in Sheet Metal Forming

Manfred Grauer, Daniel Metz, Ulf Müller, Sachin Karadgi, Walter Schäfer, and Thomas Barth

Page 186

#### Using ISO 10303-224 for 3D Visualization of Manufacturing Features

Tobias Teich, Jörg Militzer, Franziska Jahn, Daniel Kretz, and Tim Neumann

Page 198

#### Combined Working Time Model Generation and Personnel Scheduling

Maik Günther and Volker Nissen

Page 210

#### Knowledge Oriented Implementation of Collaborative Supply Chain Management

Priscilla Heinze and Marcus Hake

Page 222

#### Reference Modeling of an IT-Based Logistics System

Iris Hausladen

Page 234

#### An Autonomous Control Concept for Production Logistics

Henning Rekersbrink, Bernd Scholz-Reiter, and Christian Zabel

Page 245

#### Towards Agile Business Processes Based on the Internet of Things

Benedikt Schmidt and Markus Schief

Page 257
Methods for the Calculation of CO₂ Emissions in Logistics Activities ... 263
Hartmut Zadek and Robert Schulz

Operations Research Techniques

A p-Robust Capacitated Network Design Model with Facility Disruptions ................................................................. 269
Zuli Liu, Songshan Guo, Lawrence V. Snyder, Andrew Lim, and Peng Peng

A Resource Based Mixed Integer Modelling Approach for Integrated Operational Logistics Planning .................................. 281
Jens Peter Kempkes, Achim Koberstein, and Leena Suhl

Job Shop Scheduling with Buffer Constraints and Jobs Consuming Variable Buffer Space ........................................... 295
Andreas Witt and Stefan Voß

Maturity Progression Model for Sustainable Supply Chains .................. 308
Hendrik Reefke, David Sundaram, and M. Daud Ahmed

Scenario Technique with Integer Programming for Sustainability in Manufacturing .......................................................... 320
Armin Fügenschuh, Pia Gausemeier, Günther Seliger, and Semih Severengiz

Modelling Post-carriage Transport Costs in Groupage Networks ............ 332
Nicholas Boone and Tim Quisbrock

Discrete Lot-Sizing and Scheduling Including Deterioration and Perishability Constraints .............................................. 345
Julia Pahl and Stefan Voß

Humanitarian Logistics

Developing and Maintaining Trust in Post-disaster Hastily Formed Networks ................................................................ 358
Peter Tatham and Gyöngyi Kovács

Humanitarian Cluster Leads as Fourth-Party Logistics Providers ........... 372
Leif-Magnus Jensen

Simulation

An Efficient Heuristic Algorithm for the Traveling Salesman Problem ... 384
Parham Azimi and Peyman Daneshvar