

List of figures	p. x
List of tables	p. xiii
Acknowledgements	p. xiv
Preface	p. xv
Glossary	p. xvii
Introduction and Scope	p. 1
Brief History of Development	p. 4
Constituent Materials	p. 8
Binders	p. 8
Aggregates	p. 9
Fibres	p. 10
Composition and basic properties	p. 12
Size, shape and length	p. 13
Alkali resistance	p. 14
Admixtures	p. 16
Plasticisers and superplasticisers	p. 16
Viscosity-modifying agents	p. 16
Accelerators and retarders for setting/hardening	p. 17
Titanium dioxide	p. 17
Other admixtures	p. 19
Polymers, pigments and additives/fillers	p. 19
Polymers	p. 19
Pigments	p. 20
Microsilica	p. 21
Hydraulic additives	p. 21
Water	p. 22
Manufacture	p. 23
Batching and mixing	p. 23
Production of GRC elements	p. 25
Premix and casting	p. 27
Simultaneous spray-up	p. 28
Other production methods	p. 29
Curing	p. 32
Moulds and formwork	p. 33
Surface finishes and treatments	p. 35
Handling, transport, storage and repairs	p. 39
Cutting and shaping	p. 40
Composite Action	p. 41
Internal microstructure	p. 41
Fracture mechanisms	p. 41
Influencing factors	p. 47

Mechanical properties of fibres	p. 47
Mechanical properties of the matrix	p. 48
Bond	p. 49
Properties of GRC	p. 53
Properties of fresh GRC	p. 53
Properties of hardened GRC	p. 55
Basic influencing factors and typical mix designs	p. 55
Methods for assessment of performance	p. 58
Physical properties	p. 59
Density	p. 59
Permeability, water absorption and apparent porosity	p. 60
Acoustic properties	p. 60
Thermal properties	p. 61
Mechanical properties	p. 62
Modulus of elasticity	p. 62
Flexural/bending strength	p. 64
Tensile strength and Poisson's ratio	p. 65
Compressive strength	p. 66
Transverse tensile and inter-laminar shear strength	p. 67
Toughness and impact resistance	p. 68
Durability	p. 69
Wet/dry cycles	p. 69
Freeze/thaw cycles	p. 70
Fire resistance	p. 70
Chemical, biological and other exposure	p. 71
Volume (dimensional) changes	p. 71
Effects of humidity: shrinkage/swelling	p. 72
Creep and fatigue	p. 72
Thermal contraction/expansion	p. 74
Self-cleaning	p. 74
Environmental performance	p. 75
Energy requirements	p. 75
Environmental impact analysis	p. 76
Active de-pollution of environment by eGRC	p. 78
Recycling of GRC	p. 80
Structural Design	p. 81
Principles	p. 81
Typical structural elements	p. 82
Single-skin sheet	p. 82
Ribbed panels	p. 83
Sandwich panels	p. 83

Stud-frame system	p. 85
Fixings	p. 86
Basic functions and design principles	p. 86
Types of fixings	p. 88
Durability	p. 91
Specification and Compliance	p. 93
General guidance, grades and their selection	p. 93
Production quality control and compliance	p. 93
Sampling and frequency of tests	p. 94
Testing	p. 94
Content of glass fibres	p. 94
Grade	p. 95
Bulk density, water absorption and apparent porosity	p. 96
Other tests	p. 97
Dimensional tolerances	p. 97
Potential defects	p. 97
Uneven fibre content and distribution	p. 97
Inadequate or excessive thickness	p. 98
Excessive cracking and crazing	p. 98
Porosity, insufficient compaction and surface defects	p. 99
Excessive efflorescence	p. 100
Ghosting	p. 100
Repair and remedial actions	p. 100
Health and Safety	p. 102
Summary of Benefits	p. 104
Applications	p. 106
Introduction	p. 106
Mature structures	p. 109
Civic/public buildings	p. 112
Office and commercial buildings	p. 119
Residential buildings	p. 125
Religious structures	p. 133
Art and recreation	p. 135
Reconstruction/conservation of historic and contemporary buildings	p. 140
Interior decoration and furniture	p. 142
Architectural building components	p. 147
Civil and environmental engineering	p. 150
Standards	p. 156
References	p. 158
Calibration of GRC Spray Equipment	p. 163
Bag test	p. 163

Equipment	p. 163
Method	p. 163
Glass output	p. 164
Bucket test	p. 164
Equipment	p. 164
Method	p. 164
Slurry output	p. 164
Calculated examples	p. 164
Basic procedure	p. 166
Mini-slump test: measuring flow of slurry	p. 166
Equipment	p. 166
Method	p. 167
Notes	p. 167
Determination of Glass Content of Uncured GRC	p. 168
Scope	p. 168
Definitions	p. 168
Test specimen	p. 169
Test procedure	p. 169
Calculation and expression of results	p. 170
Test report	p. 170
Determination of Flexural Properties of GRC	p. 171
Scope	p. 171
Definitions	p. 171
Apparatus	p. 171
Test specimen	p. 172
Number of test specimens	p. 173
Procedure	p. 173
Conditioning of test specimens	p. 173
Testing procedure	p. 174
Calculation and expression of results	p. 174
Limit of proportionality	p. 174
Modulus of rupture	p. 174
Directionality ratio	p. 175
Test Report	p. 175
Determination of the Dry and Wet Bulk Density, Water Absorption and Apparent Porosity of GRC	p. 177
Scope	p. 177
Apparatus	p. 177
Test specimen	p. 177
Test procedure	p. 178
Calculation and expression of results	p. 178
Test report	p. 178

