Nondestructive Testing of Materials and Structures

## Contents

<table>
<thead>
<tr>
<th>Part I</th>
<th>NDT Methods for the Characterization of Materials and Structures</th>
</tr>
</thead>
</table>

*C.U. Grosse*

Remote Detection of Debonding in FRP-strengthened Concrete Structures Using Acoustic-Laser Technique ................................................................. 19  
*O. Büyükoıztürk, R. Haupt, C. Tuakta and J. Chen*

A Quantitative Laser Ultrasound Visualization System for Investigating the Interaction of Wedge Waves with a Defect ............................................ 25  
*I.H. Liu and C.H. Yang*

NDT of Structural Timber Members by Means of 3D Ultrasonic Imaging Techniques and Modelling ................................................................. 31  
*M. Krause, P.K. Chinta, K. Mayer, U.A. Effner and S. Müller*

Enhancing the Accuracy of Off-Axis Flaw Sizing and Positioning in TOFD D-scans Using Mode-Converted Waves ....................................................... 37  
*A. Al-Ataby and W. Al-Nuaimy*

Time Reverse Modeling Versus Automatic Onset Detection: A Study on the Localization of Acoustic Emissions in Reinforced Concrete .......................... 45  
*G.K. Kocur, E.H. Saenger and T. Vogel*

Use of Acoustic Emission Analysis to Evaluate the Self-Healing Capability of Concrete ................................................................. 51  
*K. Van Tittelboom, N. De Belie, F. Lehmann and C.U. Grosse*
Identification of Tendon Ducts in Prestressed Concrete Beam by SIBIE .......................... M. Yamada, K. Tagomori and M. Ohtsu

Absolute Calibration of an Acoustic Emission Sensor ............................................... G.C. Mclaskey and S.D. Glaser

NDE with Lockin-Interferometry: Principle and Applications ........................................ G. Busse and P. Menner

Fast Defect Shape Reconstruction Based on the Travel Time in Pulse Thermography ............................ S. Götschel, M. Weiser, C. Maierhofer, R. Richter and M. Röllig

The Role of Infrared Thermography in NDT ...................................................................... C. Meola and G.M. Carlomagno

Industrial Applications of Dual X-ray Energy Computed Tomography (2X-CT) ......................... T. Fuchs, P. Keßling, M. Firsching, F. Nachtrab and G. Scholz


Novel Approach for Non-Destructive Evaluation of Electrochemical Potentials in Reinforced Concrete Structures ................................................................. K. Reichling and M. Raupach


Mobile NMR – A Powerful Tool to Measure Coating Thicknesses in Concrete Buildings ............. J. Orlowsky


Comparative Study of Nonlinear Resonance and Wave Interaction Techniques for Concrete Damage Assessment ................................................................. Y. Boukari, P. Rivard, D. Bulleel, G. Ballivy and N.E. Abriak

Ultrasonic Signal Processing Based on the Combined Use of Empirical Mode Decomposition and Split Spectrum Processing Using the Prism Technique .......................... S. Haddad, M. Grimes, T. Benkedidah and A. Bouhadjera
Advancing the Rebound Hammer Method: A New Concrete Test Hammer .......................................................... 149
D. Corbett

Phenomena Investigation of Guided Waves Propagation in a Multiple-Wire Cable with Gradually Increasing Cut Depths ........................................... 155
R. Mijarez and A. Baltazar

Use of Acoustic Emission Method for Detection of Two-Phase Flow in Service Open Type Water Pipeline ......................................................... 161
T. Suzuki, T. Naka and M. Ohtsu

Acoustic Emission Diagnostics of Roller Bearings Damage.................. 167
P. Mazal, F. Hort and F. Vlasic

Wireless Sensors for Measuring Wind-Borne Pressures During Hurricanes .......................................................... 173

Overview of Fiber Optic Sensors for NDT Applications ......................... 179
A. Méndez and A. Csipkes

Section 2 NDT for Material and Property Characterization

Evaluation of Concrete Properties by Combining NDT Methods............. 187
J.P. Balayssac, S. Laurens, D. Breysse and V. Garnier

Thermography and Ultrasound for Characterizing Subsurface Defects in Concrete .......................................................... 193
E.Z. Kordatos, D.V. Soulioti, M. Strantza, T.E. Matikas and D.G. Aggelis

Determination of the Frequency Dependent Dynamic Modulus for Asphalt Concrete Beams Using Resonant Acoustic Spectroscopy ........... 199
A. Gudmarssson, N. Ryden and B. Birgisson

Assessment of Fire Damaged Concrete Via the Hammer-Drill Pulse Transmission Technique ......................................................... 205
R. Felicetti

Assessment of the Residual Strength of Fire-Damaged Steel-Rebars .......... 213
R. Felicetti and P.G. Gambarova

Damage Assessment by Ultrasonic Images in Concrete subjected to Freeze-Thaw Cycles .......................................................... 219
M. Molero, G. Al-Assadi, S. Aparicio, M.J. Casati and M.G. Hernández
Evaluation of Temperature Influence on Ultrasound Velocity in Concrete by Coda Wave Interferometry .......................................................... 227
C. Wunderlich and E. Niederleithinger

Monitoring the Stress Level of Concrete Structures with CODA Wave Interferometry: Experimental Illustration of an Investigated Zone ............. 233
Y. Zhang, O. Abraham, A. Le Duff, B. Lascoup, V. Tournat, E. Larose, T. Planes, R. El Guerjouma and O. Durand

Non-Destructive Measurement of Steel Fiber Dosage and Orientation in Concrete .......................................................... 239
H-Joachim. Wichmann, H. Budelmann and A. Holst

Application of an Electromagnetic Method for Evaluation of Chlorine Distribution in Concrete ........................................ 247
J. Nojima, M. Arai and T. Mizobuchi

A Study on the Variability of Electrical Resistivity of Concrete .......................................................... 255
J-F. Lataste and D. Breysse

Factors Affecting the Electrical Resistivity of Concrete .......................................................... 263
O. Sengul

A Study of the Parameters that Affect the Measurements of Superficial Electrical Resistivity of Concrete ........................................ 271
J.W. Lencioni and M.G. de Lima

Non-Stationary Identification of Thermal Characteristics of Building Materials .......................................................... 277
J. Vala and S. Šťastník

Quantitative Evaluation of Thermal Diffusivity and Thickness of Mortar Cover Using Induction Thermography ........................................ 285
T. Du, F. Brachelet, D. Defer and E. Antczak

Three NDT Methods for the Assessment of the Concrete Permeability as a Measure of Durability ........................................ 293
J. Adámek, V. Juranková, Z. Kadlecová and M. Stehlík

Use of Dynamic Modulus of Elasticity to Assess the Durability of Self Consolidating Concrete ........................................ 303
N.G. Özerkan and I.Ö. Yaman

Effect of Concrete Mixtures on Estimation of Porosity by Ultrasonic Velocity ........................................ 309
A. Benouis and A. Grini

Nondestructive Assessment of Alkali-Silica Reaction in Concrete: A Review ........................................ 317
F. Moradi-Marani and P. Rivard
Contents

Homogeneity Detection of Fibre-Concrete Structures Using Radiographic Technique ........................................... 323
  L. Hobst, O. Anton, J. Vodicka and J. Scucka

Use of Acoustic Emission Data Clustering to Identify Damage Mode in Concrete Structures .................................. 329
  L. Calabrese, G. Campanella and E. Proverbio

NDT of LWC with Expanded Clay .................................................. 335
  J. Brozovsky, D. Benes and J. Zach

Evaluation of Rebound Hammer Test as a Combined Procedure Used with Drill Core Testing for Evaluation of Existing Structures ........................................ 341
  S. Yesilmen

An Experimental Study on the Evaluation of Concrete Test Results ......................................................... 347
  O. Arioz, K. Kilinc, M. Tuncan, K. Ramyar and A. Tuncan

Detection of Incipient Decay of Wood with Non- and Minor-Destructive Testing Methods ............................. 353
  K. Frühwald, A. Hasenstab and K. Osterloh

Coupling AE Monitoring with Discrete Element Fracture Models ............................................................. 359
  E.N. Nagy, W.G. Davids and E.N. Landis

Use of High Resolution Digital Images and NDT Imaging Techniques for Characterization of Timber Elements .... 365
  M. Riggio, F. Prandi, R. De Amicis and M. Piazza

Relative Effects of Porosity and Grain Size on Ultrasonic Wave Propagation in Marbles ................................ 373
  V. Özkan, İ.H. Sarpın and S. Tuncel

Defect Detection in Porcelain Tiles Using Ultrasound .................................................................................... 381
  E. Eren and S. Kurama

Characterization of Synthetic Emeralds Based on the Morphology of their Inclusions ..................................... 387
  A. Mueller, U. Hassler and J. Zaeh

Can Proteoglycan Change in Articular Cartilage be Detected by Ultrasound Evaluation? ............................... 393
  I. Afara, S. Wallace, S. Singh and A. Oloyede

Near Infrared for Non-Destructive Testing of Articular Cartilage ................................................................. 399
  I. Afara, T. Sahama and A. Oloyede
Section 3  Early Age NDT of Concrete and Other Materials

Characterization of Fresh and Early Age Concrete Using NDT  
(Keynote paper)........................................................................................................... 407
H.W. Reinhardt

Factors Affecting the Monitoring of the Early Setting of Concrete  
by Ultrasonic P-Waves........................................................................................... 423
N. Robeyst, C.U. Grosse and N. De Belie

Automated Shear-Wave Techniques to Investigate the Setting  
and Hardening of Concrete in Through-Transmission ........................................ 431
M. Krüger, C.U. Grosse and F. Lehmann

Effects of Experimental Parameters in Monitoring the Hydration  
of Cement Mortars by Ultrasonic Testing.............................................................. 437
Ö. Kasap Keskin, I.Ö. Yaman and M. Tokyay

Ultrasonic Monitoring of Capillary Porosity Evolution and Strength  
Gain in Hydrating Cement Pastes ......................................................................... 445
K.V.L. Subramaniam

Elasticity Modulus Monitoring Through an Ambient Vibration Response  
Method – Application to Cement Based Pastes.................................................... 453
L. Maia, M. Azenha, R. Faria and J. Figueiras

Characterization of Fresh Mortar with Chemical Admixtures Based  
on Stress Wave Dispersion...................................................................................... 459
D.G. Aggelis and D. Grammenou

Analysis of Thermal Properties of Cement Paste During Setting  
and Hardening........................................................................................................ 465
D. Mikulić, B. Milovanović and I. Gabrijel

Application of Ultrasonic Method for Determining Set Times  
of VMA Modified Cementitious Composites........................................................ 473
S.-T. Lin and R. Huang

The Use of Wireless Sensor Networks to Monitor the Setting  
and Hardening Processes of Self-Compacting Concrete .................................... 479
S. Aparicio, J.V. Fuente, J. Ranz, J. Aliques, M.A.G. Izquierdo  
and R. Fernández

Early-Age Ultrasonic Testing of Concrete and Shotcrete Using  
Embedded Sensors............................................................................................... 485
A. Gibson and D. Ciancio

Continuous Monitoring of Setting and Hardening of Epoxy Resin ............ 491
S. Grammatikos, D.G. Aggelis and A.S. Paipetis
Section 4  NDT for Material Characterization: Metallurgical Perspective

Characterization of Steel Microstructures by Magnetic Barkhausen Noise Technique .................................................. 499
C.H. Gür

Magnetic NDE with Magnetic Yoke-Probe for Degradation and Mechanical Properties of Steel ..................................... 505
H. Kikuchi, Y. Kamada, S. Kobayashi and K. Ara

Magnetic Inspection of Low-Carbon Steels Subjected to Plastic Deformations up to Failure ........................................ 513
A.N. Stashkov, A.P. Nichipuruk, V.N. Kostin, M.K. Korkh and S.A. Murukov

Thermography and Acoustic Emission for Monitoring the Fracture of Aluminium Plates ........................................... 519
E.Z. Kordatos, D.G. Aggelis and T.E. Matikas

Nonlinear Acoustic Effect Due to Evolution of a Crack and Detection of Micro-Scale Cracks in a Fatigue Process .................. 525
Y-M. Cheong

New Ultrasonic Methodology for Determining Temperature Gradient and Its Application to Heated Materials Monitoring ........... 531
I. Ihara, M. Takahashi and H. Yamada

Inverse Problem for Material Analysis by Ultrasound .................. 539
F. Bettayeb and M. Hakem

Use of Acoustic Emission Signal and X-ray Diffraction Analysis for Detection of Microstructural Changes in Cyclically Loaded AlMg Alloys ... 547
P. Mazal, P. Liskutin, F. Vlastic, F. Hort and J. Fiala

Investigating Eddy Current Response to Microstructural Changes to Determine Case Depth of Induction Hardened Parts ............. 553
S. Kahrobaee and M. Kashefi Torbati

Surface Characterization of Carburized Steel by Eddy Current ........ 559
S. Kahrobaee, M. Kashefi Torbati and M. Sheikh Amiri

Section 5  NDT of Metals and Composites

Guided Waves for Nondestructive Testing – Experiment and Analysis (Invited paper) .................................................. 567
T. Kundu

Ultrasonic Guided Waves for Hidden Damage Detection in Composite Structures: Theory and Experiments .......................... 577
F. Ricci, E. Monaco, S. Tancredi, L. Lecce, S. Banerjee and A.K. Mal
Nonlinear Ultrasound: A Novel Approach to Flaw Detection and Imaging
I. Solodov, N. Krohn and G. Busse

Evaluation of Material Degradation of Composite Laminates Using Nonlinear Lamb Wave
W. Li, Y. Cho, T. Ju, H.S. Choi, N. Kim and I. Park

New Opportunities in Ultrasonic Characterization of Stiffness Anisotropy in Composite Materials
I. Solodov, D. Döring, M. Rheinfurth and G. Busse

Plate Wave Propagation as Damage Indicator in FRP Composites Under Fatigue Loading
T.T. Assimakopoulou and T.P. Philippidis

Monitoring of Failure of Composite Laminates Using Acoustic Emission
A.S. Paipetis, N.M. Barkoula, M. Xyrafa, T.E. Matikas and D.G. Aggelis

Acoustic Emission of Failure in Fiber-Metal Laminates
R. Kuznetsova, H. Ergun and B. Liaw

NDE Using Lockin-Thermography: Principle and Recent Developments
G. Busse, A. Gleiter and C. Spiessberger

Detection of Very Thin Defects in Multi-Layer Composites Made of Carbon Fibre with IR Thermography Methods
W. Swiderski

A Comparison Between Optimized Active Thermography and Digital Shearography for Detection of Damage in Aerospace Composite Structures
G. De Angelis, M. Meo, D.P. Almond, S.G. Pickering and S.L. Angioni

Analysis of Laminar Fiber Composites with Computed Tomography Using Shape-Fitted Layers
S. Mohr and U. Hassler

Magnetic NDE Using a Double Rectangular Coil and a Hall Effect Sensor: A Simple Analysis
L. Betaieb, H. Kokabi and M. Poloujadoff

A Study of Microcracks and Delaminations in Composite Laminates
D.K. Hsu, V. Dayal, M. Gerken, A. Subramanian, K-H. Im and D.J. Barnard

Robotic High-Speed 3D Scanner Automatically Scans Spacecraft Heat Shields
J.P. Lavelle and J.W. Steele
Inspection of Underwater Metallic Plates by Means of Laser Ultrasound
P. Rizzo, E. Pistone, P. Werniges, J. Han and X. Ni

Influence of Water Flow Through Pipe Networks for Damage Detection
Using Guided Waves
R. Ahmad and T. Kundu

Monitoring Hydrogen Release from 4140 Steel Using the $L_{cr}$ Ultrasonic Technique
D.E. Bray and R.B. Griffin

Section 6 Theoretical Modeling and Simulation Studies as a Basis for NDT

Modelling of Radiographic Inspections
A. Schumm, P. Duvauchelle, V. Kaftandjian, R. Jaenisch, C. Bellon, J. Tabary, F. Mathy and S. Legoupil

Microwave Imaging of Plain and Reinforced Concrete for NDT
Using Backpropagation Algorithm
O. Güneş and O. Büyüköztürk

Accuracy of Potential Mapping Assessed Through Numerical Models
S. Kessler and C. Gehlen

Model-Assisted Non-destructive Monitoring of Reinforcement Corrosion in Concrete Structures
P. Marinier and O.B. Isgor

Estimation of Pre-stress in Tendons Using Elastic Wave Propagation in the Anchor Head
D.G. Aggelis, D. Kleitsa, K. Kawai and T. Shiotani

Modeling of Ultrasonic Signals Received by a Focused Circular Transducer from a Side-Drilled Hole
F. Honarvar, M.D. Khameneh, A. Yaghoobian and M. Zeighami

A Theoretical Study on Scattering of Surface Waves by a Cavity Using the Reciprocity Theorem
H. Phan, Y. Cho and J.D. Achenbach

Half-Space Dynamic Stiffness Models Compatible with the Thin Layer Formulation for Use in Response Analysis of Soil Profiles
M.A. Ceballos and C.A. Prato