TABLE OF CONTENTS

xii Organisers
xv Committees
xix Foreword
xxi Preface
xxiii Acknowledgements
xxv Proceedings sponsor

CHAPTER 1 Theory of Sampling

3 In situ and particulate material heterogeneity
Geoffrey J. Lyman

23 Sampling with discrete contamination
Geoffrey J. Lyman and Florent S. Bourgeois

39 Demystifying the Fundamental Sampling Error and the Grouping and Segregation Error for practitioners
Francis F. Pitard and Dominique François-Bongarçon

57 Illustrating sampling standards—how to guarantee complete understanding and TOS-compliance?
Kim H. Esbensen and Pentti Minkkinen

67 The Poisson estimator for particle sampling variance—first investigation using the LS algorithm
Bastiaan Geelhoed

77 Incorporation of a fractal breakage mode into the Broken Rock Model
Dosti S. Dihalu and Bastiaan Geelhoed

CHAPTER 2 Sampling characteristics and heterogeneity studies

89 Use of the scanning electron microscope to determine the sampling constant and liberation factor for fine minerals
Geoffrey J. Lyman and Robert Schouwstra

105 The status of sampling practice in the gold mining industry in Africa
Conné Spangenberg
CHAPTER 3 Material balances and correctness of sampling stations

175 Estimation of sampling variance and quality variance about the mean by interleaved sampling
Geoffrey J. Lyman

185 The application of sampling theory in the metallurgical accounting process—Inventeo methodology implementation
Stephane Brochot

195 Mine-to-Mill reconciliation—variability study of blast hole sampling in Serra Grande gold mine
Wellington L. Gomes, Ana C. Chieregati, Homero Delboni Jr. and Daniel B. Carvalho

205 Multiple partition curve analysis to estimate sampling induced uncertainty
Noel Lambert and Gregory Ryan
CHAPTER 4 Geostatistical studies, exploration, grade control and QAQC

215 Spatial sampling effect of laboratory practices in a porphyry copper deposit
Serge A. Séguret

225 Quantitative assessment of sampling requirements for auditing diamond recovery by x-ray machines
Geoffrey J. Lyman, Chris Prins, Godfrey Ngaisiue and Alex Gawanab

235 New reconciliation model for gold industry
Ana C. Chieregati and Luiz E.C. Pignatari

243 Geostatistical approach to the estimation of sampling precision
Marat Z. Abzalov

251 Promoting simulations in mine sampling
Marco Alfaro

261 Using QAQC results in resource classification in a spatial context
Sandy Sen, Alan Miller and Sia Khosrowshahi

269 Blast hole sampling validation at Mantoverde
Antoni Magri, Eduardo Magri and Cristian Neira

277 Correlation study between reverse circulation and diamond drilling in iron ore deposits
Diniz T. Ribeiro, Cid Monteiro, Evandro Cunha, Mariella Catarino, Vagney Augusto and Márcia Gomes

287 QAQC in mining—reality or fantasy?
Samuel Canchaya

295 Approaches for identifying outliers in paired assay data
Scott Long

303 Ore sampling and sample preparation techniques—how will they affect precision in the laboratory?
Moisés Casusol

311 Comparison of traditional and novel on-line blast hole sampling in ore grade control
Emma Niemeläinen, Jukka Raatikainen, Janne Siikaluoma and Ilpo Auranen
CHAPTER 5  **Feasibility studies and process control**

321  Slurry sampling engineering and maintenance practices  
Georg C. von Alfthan, Luis Rudolphy and Kai Rönnberg

331  The development of a solution to the sample preparation of coarse gold samples  
Francis F. Pitard and Darryl Stevens

345  Experimental validation of new blast hole sampler for short-term planning  
Ana C. Chieregati, Bruno B. Frontini, Daniel B. Carvalho, Francis F. Pitard and Kim H. Esbensen

353  In-line sampling of basic oxygen steelmaking dust  
Tobias Heinrich, Anthony Griffiths, Julian Steer, Martyn Griffiths and Andrew Hopkins

361  Segregation, friability and sampling during handling and transport of Leca for use in mortars  
Hilde Tellesbø, Peter B. Andersen and Kim H. Esbensen

371  A sampling plant for coarse size lead/zinc ore  
Gerard Rowe and Andre Trytsman

CHAPTER 6  **Creation of new international standards**

383  Challenges of developing ISO sampling standards  
Ralph J. Holmes

393  Sampling interval definition in cross stream samplers—copper concentrate shipping  
Alberto Tello

407  Mathematical modelling and TOS  
Dominique François-Bongarçon

417  Quality assurance in the process from rocks to cathodes  
Magali Campos, Julio Beniscelli, Julio Tapia, Everardo Suárez and Ester Menichetti
CHAPTER 7 Contamination in food and pharmaceutical industry

431 Use of OC curves in quality control with an example of sampling for mycotoxins
Geoffrey J. Lyman, Florent S. Bourgeois and Sheryl Tittlemier

445 Experimental testing of 1/3 scale model sampler for horizontally ducted particulate material streams
Claas Wagner, Horst Faust and Kim H. Esbensen

453 A smörgåsbord of current approaches in material sampling
Bastiaan Geelhoed

CHAPTER 8 Bed blending for smelters and processing plants

465 New blending system for a copper and gold mine in Brazil
Luiz E.C. Pignatari, Carlos E. Paraizo and Vanessa V. Borin

471 Grades simulation to assess the in situ variability influence in blending and processing system
Luciana A. Abichequer, João F.L. Costa, Marcel A.A. Bassani and Jair C. Koppe

479 EDITORS

481 AUTHOR INDEX