Volume 3

Offshore Issues

Global Buckling

IPC04-0337  A Discussion on How Internal Pressure is Treated in Offshore Pipeline Design
Andre Luiz Lupinacci Massa, Nelson Szilard Galgoul and Cláudia Albergaria Claro
.................................................................................................................................................. 1887

IPC04-0352  Global Buckling of a Heated Pipeline in the Campos Basin-Brazil in a Region with Free-Spans
Carlos Cardoso, Álvaro Maia da Costa, Claudio Santos, Marcio Mourelle and Alejandro Andueza
.................................................................................................................................................. 1891

IPC04-0334  Lateral Buckling – Trying to be Less Conservative
Andre Luiz Lupinacci Massa, Nelson Szilard Galgoul and Cláudia Albergaria Claro
.................................................................................................................................................. 1899

IPC04-0308  The Interaction of Freespan and Lateral Buckling Problems
Rony Peterson Ferreira, Julia Carla Paulino de Barros and Nelson Szilard Galgoul
.................................................................................................................................................. 1905

Offshore Issues

IPC04-0075  A 3-Dimensional Eulerian Finite Element Model for Ice Scour
Ibrahim Konuk and Robert Gracie.................................................................................................. 1911

xxiii
IPC04-0583 Deep Water Remote Pipeline Repair using Welded Sleeve Technique
Jan Olav Berge, Michael Armstrong and Richard Verley ........................................ 1919

IPC04-0527 Probabilistic Design Methodology to Mitigate Ice Gouge Hazards for Offshore Pipelines
Shawn Kenny, Jim Bruce, Tony King, Richard McKenna, Arash Nobahar and Ryan Phillips ........................................ 1925

Pipeline Design

IPC04-0217 Designing Offshore Pipeline Systems Divided into Sections of Different Design Pressures
Gunnar Staurland and Morten Aamodt ............................................................... 1935

IPC04-0110 Methodology for Analysis of Installation of a Steel Lazy-Wave Riser
Marcio Mourelle, Marcos Queija de Siqueira, Gabriela Grisolia de Avila and Ana Lucia Fernandes Lima Torres ............................................................... 1945

IPC04-0733 Reliability Based Assessment of Minimum Reelable Wall Thickness for Reeling
George Brown, Tomasz Tkaczyk and Brett Howard ............................................. 1951

IPC04-0607 The Prediction & Enhancement of UOE-DSAW Collapse Resistance for Deepwater Linepipe
Mark Fryer, Peter Tait, Stelios Kyriakides, Chris Timms and Duane DeGeer ............................................. 1961

Operations & Maintenance

Maintenance Optimization & Contract Services

IPC04-0183 Gas Compression Service Contract with Turbo Compressors
Sidney Pereira dos Santos ............................................................... 1967

IPC04-0425 Materials and Spare Parts Management for Gas Pipelines
Reinaldo Andrade ............................................................... 1971

IPC04-0293 Reliability Centered Maintenance (RCM). Gain and Results 3 Years after Implementation
Robison Tirre Ribeiro and Nancy Flora Alves Pinto ............................................. 1977

Pipeline Design & Commissioning

IPC04-0495 Innovative Approach for a Pipeline Pre-Operation
José Fernando Ferioli ............................................................... 1983

IPC04-0388 Remote Operations in Bolivia-Brazil Gas Pipeline - GASBOL
Felipe Schlemm Borgli, Mario Veiga Longa Junior and Idlimar Pinto Nunes ............................................................... 1989

IPC04-0347 Transient Flow Analysis of Fast Valve Closure on Short Pipelines
Luis Fernando Pires, Cláudio Veloso Barreto and Renata Carneiro da Cunha Ladeia ............................................................... 1997

Pipeline Network Modeling

IPC04-0378 Multi-Objective Optimization of Large Pipeline Networks Using Genetic Algorithms
Kamal K. Botros, Daniel Sennhauser, Krystyna Jungowski, Hossein Golshan, Gene Poissant and Jeff Stoffregen ............................................................... 2005

IPC04-0292 Optimizing a Pipeline Operation by Constraint Logic Programming (CLP) and Mixed Integer Linear Programming (MILP)
L. Magataão, L.V.R. Arruda and F. Neves, Jr ............................................................... 2017

IPC04-0118 The Merluza Gas Pipeline – A Complete Multiphase Flow Analysis, Coupling Pig Launching with Pressure Constrained Survival Analysis
Renan Martins Baptista and André Luiz Guedes Maricato ............................................................... 2027
Pipeline Repair & Testing

IPC04-0395 Pressure Reductions and Pipeline Excavation
Kyle Keith and Robert I. Coote .................................................. 2035

Thruput Optimization

IPC04-0619 Optimizing the Steady Operation of an Oil Pipeline System by Decomposition Method
Changchun Wu and Shao Guotai .................................................. 2041
IPC04-0612 Pipelining of Viscous Waxy Crude with the Pour-Point-Depressant Beneficiation: Successful Experience in the Lu-Ning Pipeline
Jianhua Qian, Jinjun Zhang, Kezhong Wang and Dongping Qiu ........ 2047
IPC04-0597 Research on Operation Optimization of Multi-Product Pipeline
Yongtu Liang, Jing Gong, Zhengling Kang and Fafu Yang .............. 2055

Valves & Bolted Joints

IPC04-0410 Best Practices for the Design & Installation of Bolted Joints
Debra Tetteh-Wayoe ....................................................................... 2061
IPC04-0263 Evaluation of Below Ground Emergency Shutdown Valves in Sour Gas Pipelines
Guy Shulhan .................................................................................. 2071

Pipeline Automation & Measurement

Automation

IPC04-0312 Commodity Movement Tracking (CMT): Bridging Operations and Commercial Transactions
Michael E. Lewyta ......................................................................... 2089
IPC04-0182 Distributed Automation Systems Provide Information and Support to Decision
Rafael Noac Feldman .................................................................... 2101
IPC04-0678 Hardisty Cavern Storage Facility: Maximizing Process Equipment Utilization Through Innovative Automation Techniques
Melvin Neufeld and Bruce Miller .................................................. 2105
IPC04-0406 Innovative PLC Design Concepts for a Petroleum Pipeline and Terminal System
Arnold L. Rivera and Darren C. Day ............................................. 2111
IPC04-0019 Integration of the Commercial and Operational Systems for the Supply of Services Related to the Transportation of Natural Gas
Mauricio Santos Silva, René Varón, Caetano Frisoli and José Aurélio Carvalho de Faria ...................................................... 2119
IPC04-0366 Technology Dependence Beyond Control Systems
Mark Murray .................................................................................. 2125
IPC04-0022 Valve Automation for Oil Pipeline Safety
Mo Mohitpour, Bill Trefanenko, Sueli Tolmasquim and Helmut Kossatz ........ 2133

Communications

IPC04-0169 Pilot Project for Acquisition System of Chromatograph Signals and Custody Measurements via Web
José Paulo Cerqueira de Santana and Oséias Boettcher Fonseca .... 2139
IPC04-0363 SCADA Communications Over Low Speed, High Latency Links
Marcelo Dias Nunes, Paulo Borgerth Teixeira and Nicolau Branco .... 2147

Hydraulic Simulations

IPC04-0081 Dynamic Modeling of Non-Isothermal Gas Pipeline Systems
Mohammad Abbaspour, Kirby S. Chapman and Ali Keshavarz ....... 2155
Leak Detection

IPC04-0206  A Petroleum Pipeline Leakage Monitoring System
Zhuan Li, Shijiu Jin, Likun Wang and Yan Zhou .......................................................... 2177

IPC04-0177  A Pipeline LDS Trial: Comparing Compensated Volume Balance against
SPRT Statistical Based LDS in a Brazilian Pipeline
Renan Martins Baptista, André Luiz Guedes Maricato, Paulo Anchieta Masiere and José Lima da Silva .......................................................... 2183

IPC04-0551  A Practical Implementation of Pressure Transient Analysis in Leak
Localization in Pipelines
Hassan A. Warda, Ihab G. Adam and Ahmed B. Rashad .......................................................... 2193

IPC04-0187  Building a Leak Detection System Using Ensembles: A New Way
Carlos H.M. Bomfim, Walmir Matos Caminhas, Benjamin Rodrigues de Menezes, Carlos Alexandre and Laurentys de Almeida .......................................................... 2201

IPC04-0020  Dynamic Modelling and Real-time Leak Detection for NGL Pipelines
Brent R. Young, Greg Cooke, Ron E. Daye and William Y. Svrcek .......................................................... 2211

IPC04-0492  Experiences with a Complex Leak Detection System in an Offshore Basin
Joe Quinn and Nathan Scortegagna De Medeiros .......................................................... 2217

IPC04-0105  High Sensitivity External Leak Detection for Liquid Fuel Pipelines
David Parman and Ken McCoy .......................................................... 2225

IPC04-0382  Modeling of Ethylene in Pipeline Leak Detection System
Jakob Mikael Büchert .......................................................... 2233

IPC04-0763  Monitoring Leakages on Oil Production Offloading at Open Seas Using
Statistics Associated with Mass Balance Methods
Carlos H.W. Moura, Dirceu S. Sampaio, Igor M. de Lacerda and Marcelo F. Selli .......................................................... 2243

IPC04-0717  Petroleum Pipe Leakage Detection and Location Embedded in SCADA
Likun Wang, Jian Li, Ke Peng, Shijiu Jin and Zhang Li .......................................................... 2249

IPC04-0591  Pressure Based Leak Detection for Pipelines, Implemented at Business Unit
of Production and Exploration of PETROBRAS in Rio Grande Do Norte and Ceará
Diane J. Hovey, Tuerte Rolim and Abelindo A. de Oliveira .......................................................... 2255

IPC04-0621  State of Research on Negative Pressure Techniques Applied to Leak
Detection in Liquid Pipelines
Wei Liang, Laibin Zhang and Zhaohui Wang .......................................................... 2261

IPC04-0479  The Importance of Online Viscosity Measurement for Leak Detection and
Other Simulation Applications
Daniel W. Nagala and Moncef Boufaida .......................................................... 2267

IPC04-0565  The Pipeline Leak Location Techniques Based on Modal Acoustic Emission
JingPin Jiao, Bin Wu, Cunfu He and Renyuan Fei .......................................................... 2275

IPC04-0615  The Research of Small Leakage Diagnostic Technique for Liquid Delivery
Pipeline
Zhaohui Wang and Laibin Zhang .......................................................... 2281

IPC04-0766  Transient Leak Detection in Crude Oil Pipelines
Jun Zhang, Rainer Beushausen, Stefan Tornow, Harald Borchers and Keefe Murphy .......................................................... 2285
<table>
<thead>
<tr>
<th>IPC04-0162</th>
<th>Well Succeeded Application of Acoustic Technology for Pipelines (Single Phase and Multi Phases) Leak Detection in More than 40 Pipelines in Brazil</th>
</tr>
</thead>
<tbody>
<tr>
<td>Julio Roberto Alonso</td>
<td></td>
</tr>
</tbody>
</table>

**Measurement & Metering**

<table>
<thead>
<tr>
<th>IPC04-0302</th>
<th>Evaluation of the Uncertainty in Measurement versus the Limit of Specification: Qualitative and Quantitative Aspects of Compliance</th>
</tr>
</thead>
<tbody>
<tr>
<td>Elcio Cruz Oliveira and Paula Fernandes Aguiar</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0376</th>
<th>Metrology in Bolivia-Brasil Pipeline</th>
</tr>
</thead>
<tbody>
<tr>
<td>Julio Cesar Palhares</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0377</th>
<th>Tank Volume Measurement Systems: Volume Measurement Uncertainty Analysis</th>
</tr>
</thead>
<tbody>
<tr>
<td>Neil Rausch and J.D. Oracheski</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0046</th>
<th>Uncertainties in Pipeline Water Percentage Measurement</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bentley Scott</td>
<td></td>
</tr>
</tbody>
</table>

**Simulation & Trainers**

<table>
<thead>
<tr>
<th>IPC04-0113</th>
<th>Fuel-Efficient Operation of Compressor Stations Using Simulation-Based Optimization</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mohammad Abbaspour, Prakash Krishnaswami and Kirby S. Chapman</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0049</th>
<th>The Pros and Cons of Training Simulator Configurations</th>
</tr>
</thead>
<tbody>
<tr>
<td>Andrew Wike</td>
<td></td>
</tr>
</tbody>
</table>

**Pipelining in Northern Environments**

**Design & Construction**

<table>
<thead>
<tr>
<th>IPC04-0429</th>
<th>An Integrated Approach to Pipeline Buoyancy Control and Implementation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lance N. Thomas and James Henderson</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0328</th>
<th>Construction and Installation of X100 Pipelines</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alan Glover, David Horsley, David Dorling and Junichiro Takehara</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0572</th>
<th>Field Trial of Coating Systems for Arctic Pipelines</th>
</tr>
</thead>
<tbody>
<tr>
<td>Robert Worthingham, Matt Cetiner and Meera Kothari</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0260</th>
<th>Pipeline Coating Comparison Methods for Northern Pipelines</th>
</tr>
</thead>
<tbody>
<tr>
<td>Andy Purves and Peter Singh</td>
<td></td>
</tr>
</tbody>
</table>

**Northern Pipeline Considerations**

<table>
<thead>
<tr>
<th>IPC04-0133</th>
<th>Experimental Studies of Pipeline Uplift Resistance in Frozen Ground</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bill Liu, Jack Crooks, Derick Nixon and Joe Zhou</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0255</th>
<th>Northern Exposure: Monitoring and Testing a Subarctic Liquids Pipeline</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rick Barlow, Ted Farquhar and Anar Tleukulov</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0137</th>
<th>Numerical Studies of Pipeline Uplift Resistance in Frozen Ground</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bill Liu, Karen Moffit, Derick Nixon, Joe Zhou and Yuxing Xiao</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0139</th>
<th>Prediction of Long-Term Frost Heave of Chilled Gas Pipelines by Centrifuge Modeling</th>
</tr>
</thead>
<tbody>
<tr>
<td>Vincent Morgan, Jack Clark, Joe Zhou and Bipul Hawlader</td>
<td></td>
</tr>
</tbody>
</table>

**Risk & Reliability**

**Probabilistic Methods in Pipeline Integrity**

<table>
<thead>
<tr>
<th>IPC04-0483</th>
<th>A Probabilistic Model for Internal Corrosion of Gas Pipelines</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ben H. Thacker, Amit Kale, Narasi Sridhar and Chris J. Waldhart</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0510</th>
<th>Optimized Sampling Frequencies for Weld Reliability Assessments of Long Pipelines</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ben H. Thacker, Cesar J. Carrasco, Robert Warke and William Amend</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>IPC04-0296</th>
<th>Powerful Tool for Assessing Locations of Defects Missed-Out by ILI</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sviatoslav A. Timashev and Alexander Kuzmin</td>
<td></td>
</tr>
</tbody>
</table>
Probabilistic Assessment of Pipeline Resistance to Third Party Damage: Use of Surveys to Generate Necessary Input Data

Mires Florin Zarea, Geoffray Wolvert, Didier Rousseau and Cécile Andrieux

Role of Human Factor in Pipeline Safety

Sviatoslav A. Timashev, Ludmila V. Polouian and Zhanna V. Yurchuk

Reliability-based Design and Assessment

A Robust Approach to Pipeline Integrity Management Using Direct Assessment Based on Structural Reliability Analysis

Marcus Anthony McCallum, Andrew Francis, Tim Illson, Mark McQueen, Mike Scott and Steve Clarke

Practical Method of Updating Stochastic Remaining Life of Pipelines Using ILI Data

Sviatoslav A. Timashev, Margarita Malyukova and Igor Maltsev

Reliability Analysis of Land Pipelines for Hydrocarbons Transportation in Mexico

David de León and Carlos Cortes

Target Reliability Levels for Design and Assessment of Onshore Natural Gas Pipelines

Maher Nessim, Wenxing Zhou, Martin McLamb, Joe Zhou and Brian Rothwell

Risk Analysis Applications

A Validation Strategy for Semi-Quantitative Risk Assessment in Pipeline Integrity Management

Shahani Kariyawasam, Iain Colquhoun, Evelyn Choong, Bill Gu, Zupei Yang, Yunxin Mei and Feng Qingshan

Challenges in the Development of a Risk Management System for Natural Gas and Hazardous Liquid Pipelines

Mario Pezzi Filho, José Flavio A. Carvalho, Mike Gloven, Elaine Hendren and Steve Gosse

Cost of Risk and its Affect on Integrity Management

Shawn Laughlin

Offshore Arctic Pipeline Oil Spill Risk Assessment

George Comfort, Aaron Dinovitzer, Robert Lazor and Dennis Hinnah

Quantitative Pipeline Risk Assessment and Maintenance Optimization

Patrick Leigh Wickenhauser and David K. Playdon

Risk Assessment of Petroleum Transportation Pipeline in some Turkish Oil Fields

Serhat Akin and Gokcen Ogtcu

Risk Analysis Models I

A Risk Assessment Model for Pipelines Exposed to Geohazards

Fiona Esford, Michael Porter, W. Kent Muhlbauer, Colin Dunlop and Wayne Savigny

A Systematic Approach for Mitigating Geohazards in Pipeline Design and Construction

James V. Hengesh, William R. Lettis, Michael Angell and Jeffery L. Bachhuber

Development of a Risk Ranking Tool Based on Quantitative Methods

Ray Gordon Hicks and Clive Ward

Estimating the Influence of Natural Hazards on Pipeline Risk and System Reliability

Michael Porter, Clint Logue, Wayne Savigny, Iain Bruce and Fiona Esford
Field Inspection Module for Hydrotechnical Hazards
Mark Leir, Mike Reed and Eugene Yaremko

Methods for Assessing Risks at Above Ground Installations
Michael Acton, Philip Baldwin, Philip Cleaver and David McCollum

Risk Analysis Models II

A Risk-Based Approach to Maintenance Planning Utilizing In-Line Inspection Data
Louis Fenyvesi, Iain Colquhoun, Richard Kania and Bill Gu

Application of Risk Based Inspection Methodology of API 581 BRD to Oil Pipelines
Mario Pezzi Filho, José Luiz de França Freire and Fábio de Castro Marangone

Standards & Regulations

Non-U.S. Standards & Regulations

Effectiveness of Web Based Pipeline Operator Training and Qualification Systems
Barry M. Horon and Peter Hansen

Managing Integrity of Submarine Gas Pipeline Based on the Application of ASME B31.8-S Guideline
Arie Wisianto

Modernization Process for Oil Pipelines
Michael Hylton

Study of Ruptures of the Main Canadian Pipelines
Franci Jeglic

Updated DNV-RP-F101 for Corroded Pipelines, 2004
Ola Hallvard Bjørnøy, Gudfinnur Sigurdsson and Mark J. Marley

U.S. Standards & Regulations

An Industry Consensus Standard for Pipeline Personnel Qualification – ASME B31Q
Bernd J. Selig and Daron Moore

Analysis of US Liquid and Gas Incident Data
Carolyn Kolovich and Harvey Haines

Early Experience with Integrity Management Inspections for U.S. Hazardous Liquid Pipeline Operators
Bruce Hansen, Robert Brown and Jeff Wiese

Pipeline Safety Research and Development at the Office of Pipeline Safety
Paul J. Wood, Jeff Wiese, James Merritt and Robert Smith

Regulation of the Integrity of Gas Transmission Pipelines by the Office of Pipeline Safety
Paul J. Wood, Jeff Wiese, Mike Israni and Zach Barrett

Regulatory Process Changes at the Office of Pipeline Safety
Paul J. Wood, Jeff Wiese and Jim von Herrmann

Status of U.S. In-Line Inspection Standards
Bernd J. Selig, Bryce Brown, Bryan Melan, David Culbertson, Jerry Rau and Scott Thetford

The Benefits of Consensus Standards – A Pipeline Case Study
Bernd J. Selig, Andy Drake, Keith Leewis, Terry Boss and John Zurcher
Poster Session

TBA

IPC04-0284 Laboratory Evaluation of Soil Stress Corrosion Cracking and Hydrogen Embrittlement of API grade Steels
José Antônia Ponciano, A.H.S. Bueno and B.B. Castro ............................................. 2725

Student Paper Competition

IPC04-0663 Analytical Modeling of Bolted Flanged Joints with Full Face Gaskets
Hichem Galal and Abdel-Hakim Bouzid ................................................................. 2731

IPC04-0545 Correlation between Microstructure and Hardness of the Weld HAZ in Grade 100 Microalloyed Steel
Douglas G. Ivey, Kioumars Poorhaydari and Barry Patchett ................................. 2739

IPC04-0681 Experimental Study of Thickness and Fatigue Pre-cracking Influence on the CTOA Toughness Values of High Grade Gas Pipeline Steel

IPC04-0694 Prediction of Ductile Failure in Metal Structures Based on Thermodynamics of Irreversible Process
Alexander A. Lukyanov ................................................................................. 2761

IPC04-0693 Source Influence for Focusing Potential of Guided Waves in Hollow Cylinders by Using a Circumferential Phased Array
Li Zhang, Brian J. Gavigan and Joseph L. Rose ................................................. 2771

Author Index ........................................................................................................ 2783