# Table of Contents

**Cracking And Performance Of Composite Tubes And Air Port Designs** 
The Kraft Recovery ........................................................................................................555  
Joseph R. Kish, Douglas L. Singbeil, James R. Keiser, Angela Wensley and Francois R. Jette

**Inspection, Repair, And Prevention Of Cracking Of Composite Tubes**  
At Primary Air Port Openings In A Recovery Boiler .....................................................575  
Angela Wensley

**The Strength of Recovery Boiler Tubes Containing Stress-Assisted Corrosion** ..............613  
W.B.A. Sharp

**Design and Application of New Primary Airport Castings for Increased Recovery Boiler Reliability** ...................................................627  
Robert P. Viscardi, Keith Rivers, Robert Fortino, Richard A. Wessel and John A. Kulig

**Recovery Process Alternatives for Sulfur-Free Pulping** ...........................................629  
Volkmar Mickal, Juergen Karg, Kari Saviharju, Kari Ebeling and Kaj O. Henricson

**Use of Kraft Recovery Cycle Residues in Mineralization of Forest**  
- Controlling Leaching Rates of Easily/Limited Soluble Species ................................649  
Maryam Mahmoudkhani, Tobias E. Richards and Hans K. Theliander

**Recovery of Strongly Alkaline Chemicals for the NovaCell Process** .........................659  
Lars L. Stigsson, Per R. Ulmgren, Rainer V. Backman and Per Tomani

**Long Lasting Black Liquor Spray Nozzles - An Update** ...........................................679  
Gerry Kistka, Stuart A. Morrison and Wes Aaron

**Changing Recovery Boiler Operation to Reduce Primary Air Port Tube Temperature and Composite Tube Cracking in a Recovery Boiler** .......................685  
Blaine Anderson, Keith Rivers, Brian Stone and Honghi Tran

**Experience of Recovery Boiler Superheater Corrosion at Carter Holt Harvey Kinleith** ..................................................................................................................687  
Honghi Tran, Warren Blakemore and Murray J. Ellis

**Refractory Tiles for Improved Recovery Unit Floor Tube Protection** .........................701  
Mark P. LeBel

**Refractory and Chain System Technology in Rotary Lime Kilns** ...............................725  
Ashleigh E. Walters

**Determination of the Total Sulfur Content in Black Liquor by X-Ray Fluorescence** ...727  
Jarmo Louhelainen, Raimo J. Alen and Jukka Pekka Isoaho
<table>
<thead>
<tr>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Liquor Gasification with Direct Causticization Using Titanates</td>
<td>735</td>
</tr>
<tr>
<td>- Leaching of Sodium Tri-Titanate</td>
<td></td>
</tr>
<tr>
<td>Ingrid Nohlgren and Henrik Bladlund</td>
<td></td>
</tr>
<tr>
<td>Characterisation of a Spray Burner Nozzle for Black Liquor Gasification</td>
<td>741</td>
</tr>
<tr>
<td>Magnus M. Marklund</td>
<td></td>
</tr>
<tr>
<td>Black Liquor Gasification with Direct Causticization Using Titanates</td>
<td>747</td>
</tr>
<tr>
<td>- Recycling Effects on the Solid Sodium Titanates</td>
<td></td>
</tr>
<tr>
<td>Ingrid Nohlgren, Kristina Magnusson and Tobias E. Richards</td>
<td></td>
</tr>
<tr>
<td>Swelling Behavior of Black Liquor Droplet With Addition of Sodium</td>
<td>757</td>
</tr>
<tr>
<td>Borates or Sodium Titanates During Drying and Devolatilization</td>
<td></td>
</tr>
<tr>
<td>Tobias E. Richards and Joko Wintoko</td>
<td></td>
</tr>
<tr>
<td>Coordinating Research Priorities For Black Liquor Gasification</td>
<td>763</td>
</tr>
<tr>
<td>Michael Farmer, Scott A. Sinquefield, Ph. D. and Steven Burke</td>
<td></td>
</tr>
<tr>
<td>Modeling Swelling Of Black Liquor Droplet During Pyrolysis</td>
<td>765</td>
</tr>
<tr>
<td>Joko Wintoko, Tobias E. Richards and Hans K. Theliander</td>
<td></td>
</tr>
<tr>
<td>Ignition and Combustion of Single Black Liquor Droplets in</td>
<td>771</td>
</tr>
<tr>
<td>Reduced Gravity</td>
<td></td>
</tr>
<tr>
<td>Tadas P. Bartkus, James T’ien, Daniel Dietrich and Richard A. Wessel</td>
<td></td>
</tr>
<tr>
<td>Preliminary Study on Black Liquor Gasification with Borate Autocau</td>
<td>779</td>
</tr>
<tr>
<td>sticising</td>
<td></td>
</tr>
<tr>
<td>Sylvain Leduc, Mikael Ahlroth and Jinyue Yan</td>
<td></td>
</tr>
<tr>
<td>Numerical Studies on Root Causes of Primary Airport Cracking</td>
<td>781</td>
</tr>
<tr>
<td>in Recovery Boilers</td>
<td></td>
</tr>
<tr>
<td>Jianwei Yuan, Dave Stropky and Martha Salcudean</td>
<td></td>
</tr>
<tr>
<td>Combustion by Design-Petcoke Firing in Lime Recovery Kilns</td>
<td>783</td>
</tr>
<tr>
<td>Richard Manning and John MacFadyen</td>
<td></td>
</tr>
<tr>
<td>Smelt Sampling Probe for Use in the Kraft Recovery Boiler</td>
<td>785</td>
</tr>
<tr>
<td>Howard L. Empie, Jr. and Daniel A Armstead</td>
<td></td>
</tr>
<tr>
<td>Rapid Determination of Total Dissolved Solids in Black Liquors by</td>
<td>793</td>
</tr>
<tr>
<td>ATR-UV/VIS Spectroscopy</td>
<td></td>
</tr>
<tr>
<td>Xin-Sheng Chai, Qingxi Hou and Christopher L. Verrill</td>
<td></td>
</tr>
<tr>
<td>Rheological and Physical Properties of Alkaline Pulped Wheat Straw Black Liquors: Effects of Desilication and Pulping Process Conditions</td>
<td>801</td>
</tr>
<tr>
<td>Yaman M. Boluk, Ph. D. and Wade Chute</td>
<td></td>
</tr>
<tr>
<td>Chromizing Potential in Pulp &amp; Paper Boilers and Related Equipment</td>
<td>803</td>
</tr>
<tr>
<td>Jeff Henry, Stuart A. Morrison and Michael Quinlan</td>
<td></td>
</tr>
</tbody>
</table>
New Developments in Recovery Boiler Ignitor Systems ...................... .805
David E. Gadai and Steven R. Gibowski

Computer Simulated Multi-Component Aerosol Formation and Chemistry ........ .825
Larry L. Baxter and Eric Halpenny

Borate Autocausticizing During Char Bed Burning ........................... .827
Steven J. Lien, Saied Kochezfahani and Christopher L. Verrill

A Model for Black Liquor Devolatilization Kinetics ............................. .833
Kristiina Isa and Atlasi Danehsvar Mehvelat

Particulate Reduction in Recovery Boiler Emissions .............................. .839
Rick Chaney

Gasification of a Bed of Kraft Black Liquor Char .............................. .841
Adriaan Van Heiningen and Thomas Connolly

Cost-Benefit Assessment of Motor Fuels Production Via Black Liquor
Gasification ....................................................................................... .843
Niklas Berglin, Mats Lindblom and Tomas Ekbom

Predicting Recovery Boiler Performance and Exploiting Data
Visualization for the Critical Variables ............................................. .847
Song Won Park, Gustavo Matheus de Almeida and Marcelo Cardoso

Kinetics of the Direct Causticizing Reaction between Sodium
Carbonate and Sodium Trititanate .................................................... .857
Adriaan Van Heiningen and Xiaowen Chen

Heat Transfer Through Solids Bed in Lime Kilns ................................. .869
Manan Paul, David C. S. Kuhn and Pierre E. Sullivan

Effects of Particle Shape and Size on Black Liquor and
Biomass Reactivity ............................................................................ .871
Hong Lu, Justin Scott and Larry L. Baxter

ECTFE/FRP Applications in Chloride Dioxide, Sodium Hypochlorite, Sodium
Chlorate, Sollum Hydroxide, Sulfuric and Hydrochloric Acids Environments .......................... .873
Rafic Moubarac and Martin Ouelett

An Improved Method for Washing Lignin Precipitated from
Kraft Black Liquor ........................................................................... .883
Fredrik Ohman, Hans K. Theliander and Henrik Andersson

Char Bed Cooling - Significance of Recent Incidents ............................. .885
Thomas M. Grace and Honghi Tran

A Review of the Conditions in Chemical Recovery Boilers That
Result in Poor-Flowing Smelt .......................................................... .897
Ibrahim Karidio, Vic C. Uloth and Jack Porter
<table>
<thead>
<tr>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>The Fluidity of Recovery Boiler Smelt</td>
<td>905</td>
</tr>
<tr>
<td>Honghi Tran, Anita Sunil and Andrew K. Jones</td>
<td></td>
</tr>
<tr>
<td>CFD Based Modeling of Recovery Boiler Char Beds</td>
<td>915</td>
</tr>
<tr>
<td>Nici Bergroth, Christian Mueller and Mikko M. Hupa</td>
<td></td>
</tr>
<tr>
<td>Comprehensive, Three-dimensional CFD Model of a Reacting Char Bed</td>
<td>931</td>
</tr>
<tr>
<td>Larry L. Baxter, Benjamin Ohran, Michael Choi and Soren Kaer</td>
<td></td>
</tr>
<tr>
<td>Measurement of Gas Composition inside a Recovery Boiler Char Bed</td>
<td>943</td>
</tr>
<tr>
<td>Adriaan Van Heiningen and Thomas Connolly</td>
<td></td>
</tr>
<tr>
<td>Superheater Problems, Their Causes &amp; Solutions</td>
<td>953</td>
</tr>
<tr>
<td>John McMillan</td>
<td></td>
</tr>
<tr>
<td>Chemical Balance of Non-Process Elements in Five Finnish Pulp Mills</td>
<td>965</td>
</tr>
<tr>
<td>Keiho Salmenoja, Veli-Antti Kivilinna, Rainer V. Backman and Mikko M. Hupa</td>
<td></td>
</tr>
<tr>
<td>Influence of Liquor-to-Liquor Differences on Recovery Furnace Processes - A CFD Study</td>
<td>979</td>
</tr>
<tr>
<td>Christian Mueller, Kaj Eklund, Mikael Forssen and Mikko M. Hupa</td>
<td></td>
</tr>
<tr>
<td>Analysis of Composition and Characteristics of &quot;Kraft&quot; Black Liquor From Brazilian Pulp and Paper Industries</td>
<td>999</td>
</tr>
<tr>
<td>Marcelo Cardoso, Claudia R. Goncalves, Eder de Oliveira and Maria Passos</td>
<td></td>
</tr>
<tr>
<td>Recovery Operation at Riau Mill</td>
<td>1005</td>
</tr>
<tr>
<td>M. P. Chandrasekhar</td>
<td></td>
</tr>
<tr>
<td>Advanced Fault Diagnosis Applied to Recovery Boiler Abnormal Situations</td>
<td>1007</td>
</tr>
<tr>
<td>Song Won Park, Gustavo Matheus de Almeida, Marcelo Cardoso, Changjun Lee and En Sup Yoon</td>
<td></td>
</tr>
<tr>
<td>Composition Of Carryover Particles In Recovery Boilers</td>
<td>1009</td>
</tr>
<tr>
<td>Honghi Tran, Asghar Khalajzadeh, David C. S. Kuhn and Richard A. Wessel</td>
<td></td>
</tr>
<tr>
<td>Effect of Gas Composition on Fume Sintering Rates</td>
<td>1021</td>
</tr>
<tr>
<td>Steven J. Lien, Hans K. Theliander and William J. Frederick, Jr.</td>
<td></td>
</tr>
<tr>
<td>Particulate Emissions from Char Bed Burning</td>
<td>1023</td>
</tr>
<tr>
<td>Steven J. Lien and Christopher L. Verrill</td>
<td></td>
</tr>
<tr>
<td>A Comparison of the Sulfation Rates of Different Fume Species in Recovery Boilers</td>
<td>1043</td>
</tr>
<tr>
<td>Kristiina Iisa</td>
<td></td>
</tr>
<tr>
<td>Intermediate-Sized Particle (ISP) Formation During Black Liquor Droplet Combustion</td>
<td>1059</td>
</tr>
<tr>
<td>Larry L. Baxter, Leong-Tang Ip, Warren Roberts, Daniel Ripa and Dale Tree</td>
<td></td>
</tr>
</tbody>
</table>
Feasibility of Using Low Pressure Steam for Sootblowing .................................. 1075
Andrei Kaliazine, Donald E. Cormack and Honghi Tran

Composition of Carryover Particles in Recovery Boilers ................................. 1077
Dave G. Newport, Lee N. Rockvam and Robert S. Rowbottom

Presentation of a Dry Black Liquor Gasification Process with Direct Caustisization .......................................................... 1079
Erik Dahlquist, Ph. D. and Andrew K. Jones

The Chemrec Black Liquor Gasifier at New Bern - A Status Report ............. 1089
Craig A. Brown, Ray Leary, J. Peter Gorog and Zia Abdullah

Sodium and Sulfur Process Chemistry in Black Liquor Gasification and Combustion - Review and Reevaluation of Basic Thermochemical Data ........ 1095
Anders Nordin, Anders Larsson, Gustav Lindberg, Erik Rosen, Bjorn Warnquist, Mathias Raberg, Dan Bostrom and Rainer V. Backman

Review of the Kinetics of Gasification of Kraft Black Liquor ......................... 1107
Adriaan Van Heiningen and Thomas Connolly