# Table of Contents

- **Advanced Efficiency Options - Increasing Electricity Generating Potential From Pulp Mills** ..................................................... 1
  Esa K. Vakkilainen, Sebastian Kankkonen and Jukka Suutela

  Kevin Whitty and Christopher L. Verrill

- **Presentation Of Recovery Boiler's Retrofits - Aracruz Celulose S/A** ............ 35
  Augusto Cesar Lovo, Floreal Puig and Saulo Santos

- **Controlling Sodium Salt Deposits in Black Liquor Evaporators: A Review** .......... 45
  William J. Frederick, Jr., Ronald W. Rousseau and Christopher L. Verrill

- **BLSpray: Understanding the Effect of Black Liquor Properties and Splash Plate Nozzle Configuration on Spray Characteristics** ......................... 47
  Denise Levesque, Stuart A. Morrison and Mohammed Fard

- **Shape Characteristics of Non-Spherical Black Liquor Droplets** ..................... 61
  Ari Kankkunen, Pasi Mikkulainen and Mika P. Jarvinen

- **Predicting Droplet Size from Black Liquor Spray Characteristics** .................. 71
  Pasi Mikkulainen, Ari Kankkunen and Mika P. Jarvinen

- **Combustion and Flight Characteristics of Non-Spherical Black Liquor Sprays** ........ 81
  Mika P. Jarvinen, Ari Kankkunen, Pasi Mikkulainen and Ron Zevenhoven

- **Prediction of Tar and Light Gas During Pyrolysis of Black Liquor and Biomass**  . 91
  Larry L. Baxter, Thomas Fletcher, Harland R. Pond, Jarom Webster and Judson Wooters

- **Black Liquor Spray Calculator** .................................................. 101
  Robert P. Viscardi, Richard A. Wessel, Keith Rivers and Kris L. Jorgensen

- **Effects of Process Variation on Ring Formation in Lime Kilns** ..................... 115
  Maria Björk

- **Combustion by Design: Optimized Combustion for Lime Recovery Kilns** ............ 121
  Richard Manning, Cliff Rennie and Sam Cooper

- **New Hardware & System Designs for Lime Recovery Kiln Chain Systems to Increase Efficiency & Reduce Maintenance** .......................... 139
  Glenn M. Hanson, III
<table>
<thead>
<tr>
<th>Title</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maximizing Recovery Boiler Performance with Combustion Air System</td>
<td>287</td>
</tr>
<tr>
<td>Upgrades</td>
<td></td>
</tr>
<tr>
<td>Dave R. Burton and Stuart A. Morrison</td>
<td></td>
</tr>
<tr>
<td>Best Operational Procedures - White Liquor Plant - Aracruz Mill</td>
<td>305</td>
</tr>
<tr>
<td>Experience</td>
<td></td>
</tr>
<tr>
<td>Floreal Puig and Alexandre Figueiredo</td>
<td></td>
</tr>
<tr>
<td>Scrubbing Non-Condensible Gases with White Liquor to Remove TRS</td>
<td>313</td>
</tr>
<tr>
<td>Kevin Zhiwei Zhang, Charles Q. Jia, Honghi Tran, Peter Rouillard, Robert McDonald and William C. Adams</td>
<td></td>
</tr>
<tr>
<td>Recausticization And Lime Mud Reburning - How The Plant Can Be</td>
<td>315</td>
</tr>
<tr>
<td>Retrofitted and It's Designed In The Future</td>
<td></td>
</tr>
<tr>
<td>Hans K. Theliander</td>
<td></td>
</tr>
<tr>
<td>Caustic Soda Production from Green Liquor Using the Green Liquor</td>
<td>323</td>
</tr>
<tr>
<td>Splitting (GLS) System</td>
<td></td>
</tr>
<tr>
<td>Naceur Jemaa, Roxare Thompson, Michael Paleologou, Marcel Cormier, Ron W. Dokis, Craig J. Brown and Michael Sheedy</td>
<td></td>
</tr>
<tr>
<td>Formation of Guarded Sodium in Lime Mud</td>
<td>333</td>
</tr>
<tr>
<td>Honghi Tran, Xiaosong Mao, Alice Lee and Jonathan Nhan</td>
<td></td>
</tr>
<tr>
<td>Experience Of Screen Tube Damage Caused By Falling Deposits In Kraft Recovery Boilers</td>
<td>341</td>
</tr>
<tr>
<td>Roberto Villarroel, Honghi Tran and Claudia R. Goncalves</td>
<td></td>
</tr>
<tr>
<td>Interaction Between Sootblower Jet and Superheater Tubes in Recovery Boilers</td>
<td>351</td>
</tr>
<tr>
<td>Danny S. Tandra, Andrei Kaliazine, Donald E. Cormack and Honghi Tran</td>
<td></td>
</tr>
<tr>
<td>Particle Formation and Deposition in Recovery Boilers</td>
<td>363</td>
</tr>
<tr>
<td>Richard A. Wessel, Larry L. Baxter, Christopher Shaddix, Christopher L. Verrill, Steven J. Lien, Honghi Tran and William J. Frederick, Jr.</td>
<td></td>
</tr>
<tr>
<td>Chloride and Potassium Removal Processes for Kraft Pulp Mills: A Technical Review</td>
<td>381</td>
</tr>
<tr>
<td>Honghi Tran and Paul F. Earl</td>
<td></td>
</tr>
<tr>
<td>An Experimental Study of the Mechanisms of Fine Particle Deposition in Kraft Recovery Boilers</td>
<td>393</td>
</tr>
<tr>
<td>Larry L. Baxter, Greg Hatch, Scott A. Sinquefield, Ph. D. and William J. Frederick, Jr.</td>
<td></td>
</tr>
<tr>
<td>Analysis of the Techniques for the Chloride and Potassium Removal From Industrial Pulp and Paper Plants</td>
<td>413</td>
</tr>
<tr>
<td>Marcelo Cardoso, Eder Domingos de Oliveira, Daniel Moreira Saturnino and Song Won Park</td>
<td></td>
</tr>
<tr>
<td>Practical Experiences from Very High Dry Solids Concentrator</td>
<td>415</td>
</tr>
<tr>
<td>Jarmo Kaila, Jukka Veitola and Heikki Jaakkola</td>
<td></td>
</tr>
<tr>
<td>Title</td>
<td>Page</td>
</tr>
<tr>
<td>----------------------------------------------------------------------</td>
<td>------</td>
</tr>
<tr>
<td>Prediction of Crystal Species Transition in Aqueous Solutions of Na₂CO₃ and Na₂SO₄ and Kraft Black Liquor</td>
<td>417</td>
</tr>
<tr>
<td>Alfi Soemardji, William J. Frederick, Jr., Christopher L. Verrill and Hans K. Theliander</td>
<td></td>
</tr>
<tr>
<td>Squeezing Out More Evaporator Capacity</td>
<td>427</td>
</tr>
<tr>
<td>Kinley Moore</td>
<td></td>
</tr>
<tr>
<td>Operation and Performance of the D Set Evaporator Train at Aracruz</td>
<td>435</td>
</tr>
<tr>
<td>Adam Edwards, Michael S. Begley, Samuel Onada and Augusto Cesar Lovo</td>
<td></td>
</tr>
<tr>
<td>Manipulation of Crystallization to Resolve Severe Concentrator Scaling</td>
<td>441</td>
</tr>
<tr>
<td>Christopher L. Verrill, Fernando T. Giehl and Edvins Ratnieks</td>
<td></td>
</tr>
<tr>
<td>Update of the American Forest and Paper Association Recovery Boiler Program</td>
<td>455</td>
</tr>
<tr>
<td>Thomas J. Grant</td>
<td></td>
</tr>
<tr>
<td>Distribution and Release of Nitrogen Compounds at Kraft Pulp Mills - A Survey of Three European Mills</td>
<td>457</td>
</tr>
<tr>
<td>Nikolai A. DeMartini, Mikael Forssen, Mikko M. Hupa, Klaus Niemela, Per R. Ulmgren and Asa Samuelsson</td>
<td></td>
</tr>
<tr>
<td>Sulfur and Nitrogen Compounds in Rectified Methanol From Foul Condensate Stripping</td>
<td>471</td>
</tr>
<tr>
<td>Klaus Niemela</td>
<td></td>
</tr>
<tr>
<td>Sulfur Dioxide Emission Dependency on Kraft Recovery Boiler Operation Parameters</td>
<td>483</td>
</tr>
<tr>
<td>Jonas Wallen, Tuomo Ruohola and Anne Aikio</td>
<td></td>
</tr>
<tr>
<td>NOx Chemistry in Recovery Boilers Under Staging Conditions</td>
<td>491</td>
</tr>
<tr>
<td>Anders Brink, Mikko M. Hupa, Edgardo Zabetta and Kari Saviharju</td>
<td></td>
</tr>
<tr>
<td>Trace Element Distribution in and Around the Recovery Boiler</td>
<td>503</td>
</tr>
<tr>
<td>Rainer V. Backman, Henrik Wikstedt, Bengt-Johan Skrifvars, Mikko M. Hupa, Tuomo Ruohola and Kari Haaga</td>
<td></td>
</tr>
<tr>
<td>Ammonia Scrubber for Condensate Stripper Off-Gases</td>
<td>519</td>
</tr>
<tr>
<td>Wilson T. Gautreaux, Jennifer L. Matthews, Johnny L. Hardee and Kevin Bunting</td>
<td></td>
</tr>
<tr>
<td>Causes and Solutions for Recovery Boiler Primary Air Port Composite Tube Cracking</td>
<td>527</td>
</tr>
<tr>
<td>Recovery Boiler Tube Température Excursions Caused By Smelt Contact</td>
<td>543</td>
</tr>
<tr>
<td>Chee Vui Tay, Masahiro Kawaji, Honghi Tran and Thomas M. Grace</td>
<td></td>
</tr>
</tbody>
</table>