Stainless Steel World America 2002
Conference Papers
Table of contents

Key-note papers
9 How does globalization affect your job as a materials engineer; Gene Liening - The Dow Chemical Company, United States of America (KP02)
13 How to specify CRA's cost effectively; Jacques Charles - Usinor Industeel – France (KP03)
28 Some current issues and cost saving ideas for SS use on refinery new construction projects; Cathleen Shargay - Fluor Daniel, Inc., Aliso Viejo, CA. Barry Messer - Fluor Canada Ltd., Calgary, Alberta (KP05)
34 Developments in the quality assurance of duplex stainless steel pressure vessels for the pulp and paper industry; Angela Wensley - Angela Wensley Engineering Inc (P0209)
42 Life cycle costing of stainless steels in the petrochemical industry; D. L. Bagnoli and D. J. Tillack - Consultants for the Nickel Development Institute (P0206)

Oil and gas
53 Welding of supermartensitic stainless steels - Recent developments and application experience; Leif Karlsson - ESAB AB, P.O. Box 8004, SE-402 77 Göteborg, Sweden. Solveig Rigidal - ESAB B.V., P.O. Box 8086, NL-3503 RB Utrecht, The Netherlands. John van den Broek - ESAB B.V., P.O. Box 8086, NL-3503 RB Utrecht, The Netherlands. Michael Goldschmitz - ESAB B.V., P.O. Box 8086, NL-3503 RB Utrecht, The Netherlands. Rune Pedersen - AS ESAB, P.O. Box 2050 Stubberöd, N-3255 Larvik, Norway (P0231)
61 Microstructural change in high temperature heat-affected zone of low carbon weldable “13 %Cr” martensitic stainless steels; D. Carrouge - Department of Materials science and Metallurgy, University of Cambridge (UK). Pembroke street CB2 3OZ. and P.Woollin - TWI Ltd, Granta Park, Great Abington, Cambridge, CB1 6AL, (UK). (P0233)
68 Why copper nickel 90/10 is the optimum pipe material for seawater service; Manfred Jasner and Klaus Steinkamp, KM Europa Metal AG, Osnabrück, Germany (P0207)
74 Applications of Ni-Cr-Mo alloy 59 (N06059) and an advanced 6Mo Super-austenitic alloy 31 (N08031) in oil / gas and marine environments; D.C.Agarwal - Krupp VDM Technologies, Houston (P0204)

Deepwater
92 Experience manufacturing alloy 19d (UNS s32001) seam welded lean duplex stainless steel tubing for subsea umbilical applications; Joseph W. McEnerney - Gibson Tube Inc, USA (P0214)
123 SAF 2507 (UNS s32750) for the umbilical control system application and pre-balance between ferrite and Austenite in super duplex stainless steels; Ms. Shahla Soltanieh - Research Engineer R&D Centre, AB Sandvik Steel, Sandviken, Sweden. Mr. Mattias Klockars - Project Leader R&D Centre, AB Sandvik Steel, Sandviken, Sweden. Mr. Ulf Kivisäkk - Senior Specialist R&D Centre, AB Sandvik Steel, Sandviken, Sweden. Mr. Per Eklund - Manager Coiled Tubing Oil&Gas, Sandvik Chomutov Precision Tubing, Chomutov, Czech Republic (P0212)
130 A new sigma-free duplex Stainless Steel; William Schumacher & J. G. Tack - AK Steel Company, USA (P0222)
137 Failure analysis investigation of super duplex stainless steel tubing; Julio G. Maldonado and Russell D. Kane - InterCorr International, Inc., Houston, TX USA

Procurement
143 CQO2 - A proven internet tool for obtaining quotes and placing orders for custom-cut-to-order specialty metals; H. L. Kephart, President and CEO, G. O. Carlson, Inc., and P. Santucci III Vice President - Business Magagement Systems, USA (P0208)

Welding
149 Metallurgical aspects in welding single layer claddings with CrNi(Mo)-alloyed filler materials without post weld heat treatment; H. Schabreiter, G. Posch, J. Tösch, E. Perteneder, K.H. Gugimeier - Böhler Schweißtechnik Austria GmbH, Austria (P0223)
166 Welding of high alloyed stainless steels using a high nitrogen containing filler metal; Volker B. Gross, Herbert Heuser, Thyssen Schweißtechnik Deutschland, Hamm, Germany, Thomas L. Ladwein, Krupp Thysen Nirosita, Krefeld, Germany (P0210)
169 Synergic cold wire (scw™) submerged arc welding - Application of a new cost efficient welding technique to stainless steels; Solveig Rigidal, Leif Karlsson and Lars Östgren - ESAB AB, Sweden (P0230)
176 High deposition welding of Francis turbine runners for the Three Gorges dam project; Nils Thalberg - ESAB AB, P.O. Box 8004, SE-402 77 Göteborg, Sweden. Solveig Rigidal, Leif Karlsson and Lars Östgren - ESAB AB, P.O. Box 8004, SE-402 77 Göteborg, Sweden. Leif Karlsson - ESAB AB, P.O. Box 8004, SE-402 77 Göteborg, Sweden. John van den Broek - ESAB B.V., P.O. Box 8086, NL-3503 RB Utrecht, The Netherlands. Herbert Kaufmann - ESAB Welding Equipment AB, Esabvägen, SE-695 81 Laxå, Sweden. (P0232)
182 Duplex and super-duplex consumables a manufacturers perspective; Vincent van der Mee, Fred Neessen - Lincoln Smitweld bv (P0205)
199 Problems regarding mutual welding and heat treatment of the austenitic and microalloyed steel; Dr. sc. Nedjeljko Misina - University of Split, Croatia. Dr. sc. Marijo Orsulic - College of Maritime Studies, Croatia. Dr. sc. Ivan Samardzic - Mechanical Engineering Faculty in Slavonski Brod, Croatia (P0225)
Machining and forming

209 Guideline for manufacturing duplex 2205 & super duplex 2507 vessel heads; Raymond Cordewener - (General Director/ ANTONIUS Vesselheads BV / Netherlands). Marc Bors - (Welding Engineer EWE, Quality Engineer / ANTONIUS Vesselheads BV / Netherlands). Jos Camp - (Quality Engineer / ANTONIUS Vesselheads BV / Netherlands). Richard Hamersma - (Quality Engineer / ANTONIUS Vesselheads BV / Netherlands). Wim Quaden - (Quality Engineer / ANTONIUS Vesselheads BV / Netherlands) (P0237)

213 The influence of machinability in the production of stainless steel forged flanges; Jan Haraldsson - Sandvik Steel, Sweden (P0227)

221 Effect of austenite stability on the mechanical properties and delayed cracking in metastable austenitic steels; Dipl.-Ing. A. Frehn; Univ.-Prof, Dr.-Ing. W. Bleck - Department of Ferrous Metallurgy, RWTH Aachen, Germany (P0217)

Refrery and CPI

233 Corrosion testing of stainless steel plate heat exchanger in chlorinated seawater; Lena Wegrelius and Bengt Wallén - AvestaPolarit AB, R&D Centre Avesta, Sweden (P0218)

238 Caustic dealloying corrosion of high performance nickel alloys; Gary Chambers - Senior Corrosion Engineer, Haynes International, Inc., Kokomo, IN USA (P0228)


244 Welding of 6-7 MO austenitic stainless steels with iron-base filler for use in oxidising environments; Björn Holmberg, Rolf Qvarfort - AvestaPolarit AB, R&D Centre Avesta, Martin Larén – AvestaPolarit Welding AB (P0221)

248 Properties of sumitomo 347ap steel tube for use in desulfurizing plants; Junichi Higuchi - Sumitomo Metal Ind. LTD. Kansai Steel Division, Japan (P0213)

255 Corrosion behaviour of Austenitic stainless steels in water cooling systems; Lucian Gavriliu - M Eng, Ph.D., Associate Professor, University of Bacău, ROMANIA. Daniela Gavriliu - M Eng, Process Engineer, SOFERT S.A. Bacău, ROMANIA (P0226)

266 Application case histories of Ni-Cr-Mo and 6Mo alloys in the petrochemical and chemical process industries; D.C. Agarwal - Krupp VDM Technologies, USA, U. Brill - Krupp VDM GmbH, Germany (P0201)

278 Fundamental considerations during fabrication & construction of nickel alloy components for the CPI & petrochemical industries; D.C. Agarwal - Krupp VDM Technologies Corp., USA (P0203)

High Temperature

291 New smaw filler material for moderately high temperature applications; B Holmberg and B Ivarsson - AvestaPolarit, R & D Centre Avesta (P0220)

298 Developments in nickel alloy metallurgy for combating high temperature modes of degradation; D.C Agarwal - Krupp VDM Technologies, USA, U. Brill - Krupp VDM GmbH, Germany (P0202)


Corrosion

315 The influence of changing parameters on the significance of the potentiostatic electrochemical reactivation test (ERT); O.Greven and H.-E. Bühler - Institute of Ferrous Metallurgy Aachen, University of Technology, Germany (P0235)