SUPERMARTENSITIC STAINLESS STEELS '99

organised by BELGIAN WELDING INSTITUTE and FABRIQUE DE FER

PROCEEDINGS
TABLE OF CONTENT

Session 1: Base materials and properties

S99-01 - Alloy design of super 13Cr martensitic stainless steel (Development of super 13Cr martensitic stainless steel for line pipe - 1)  
Kondo K., Ogawa K., Amaya H., Hirata H., Corp. Research & Development Laboratories  
Ueda M., Takabe H., Miyazaki Y., Wakayama Steel Works  
SUMITOMO METAL INDUSTRIES Ltd., Japan  
pg. 11

S99-02 - Metallurgical basis for the development of weldable martensitic stainless steels  
Dufrane J.-J., CLI-FAFER (Groupe Usinor), Belgium  
pg. 19

S99-03 - Some factors governing the metallurgy and weldability of 13%Cr and newer Cr-Ni martensitic stainless steels  
Haynes A.G., NICKEL DEVELOPMENT INSTITUTE (NiDI), UK  
pg. 25

S99-04 - High strength corrosion - resistant weldable steels  
Degtiarev A., Merinov P., NPO CNITMASH Moscow, Russia  
Oshepkov V., BUMMASH, Izhevsk  
pg. 33

S99-05 - High strength low carbon martensitic casted steels  
Mertens A., NEWELL ALLARD Steel-Foundry, Belgium  
pg. 41

S99-06 - Weldable martensitic steels for hydraulic applications  
Bocquet P., Bonnefois B., Fouel J., CRMC, CREUSOT-LOIRE INDUSTRIE (Groupe Usinor), France  
pg. 49

S99-07 - Post weld heat treatment response of coarse grained heat affected zone in a supermartensitic stainless steel  
Solberg J.K., Ladanova E.V., Dept. of Materials Technology and Electrochemistry, THE NORWEGIAN UNIVERSITY OF SCIENCE AND TECHNOLOGY TRONDHEIM, Norway  
Rørvik G., Kvaale P.E., STATOIL Research Centre, Trondheim, Norway  
pg. 56

Session 2: Applications

S99-08 - Martensitic stainless steel flowlines - Do they pay?  
Smith L.M. (Consultant to the Nickel Development Institute), INTETECH Ltd., UK  
Celant M., MaC, Italy  
pg. 66

S99-09 - Application of weldable martensitic 13Cr stainless steel flowlines for Stork GLT project  
van Thoor K., STORK Engineers & Contractors B.V., The Netherlands  
pg. 74

S99-10 - Experience in the use of EFC-17 for qualification of supermartensitic stainless steel girth welds  
Olsen S., Kvaale P.E., Enerhaug J., STATOIL Research Centre, Trondheim, Norway  
pg. 84

S99-11 - Fracture behaviour of weldments in low carbon 12% chromium steels in vehicle applications  
Johansson L., SWEDISH WELDING COMMISSION, Sweden  
Eriksson J., Hanner N., ROYAL INSTITUTE OF TECHNOLOGY, Sweden  
pg. 88

BELGIAN WELDING INSTITUTE
Influence of composition and PWHT on wear resistance and microstructure of low carbon martensitic stainless steels for weld overlays
Acevedo D., COMISIÓN NACIONAL DE ENERGÍA ATÓMICA, Argentina
Svoboda H., FACULTAD DE INGENIERÍA (UBA), Argentina
Surian E., Ramini de Rissone N.M., UTN FACULTAD REGIONAL SAN NICOLÁS, Argentina
de Vedia L.A., UNIVERSIDAD NACIONAL DE GRAL. SAN MARTIN, Argentina

Session 3: Fabrication of pipes and fittings

Longitudinally welded supermartensitic pipes, a pipe-dream or reality?
Heather J., Schäfer W., ERNDTEBRÜCKER EISENWERK GmbH (EEW), Germany

Electron beam (EB) welding of supermartensitic 13%Cr steel
Schäfer K., Steibe-Springer I., BUTTING EDELSTAHLROHRE, Germany

Super 13Cr martensitic stainless steel line pipe by super laser welding
Omura T., Kushida T., Hayashi T., Matsuhiro Y., Komizo Y., Corp. Research and Development Laboratories
Hisamune N., Hikida T., Nakano M., Wakayama Steel Works
Fujino J., Kashima Steel Works
SUMITOMO METAL INDUSTRIES Ltd., Japan

Manufacture of longitudinally welded large-diameter pipe from fully martensitic low-carbon 13% chromium Steels
Hillenbrand H.-G., EUROPIPE GmbH, Ratingen, Germany
Köppe Th., Liessem A., EUROPIPE GmbH, Mülheim, Germany
Niederhoff K.A., Pöpperling R.K., MANNESMANN FORSCHUNGSINSTITUT, Duisburg, Germany

Weldable 12Cr supermartensitic stainless steel seamless pipe for flowline and its application to fittings
Miyata Y., Kimura M., Toyooka T., Murase F., KAWASAKI STEEL Corporation, Japan
Yoshimoto M., Okada, H., Aida T., BENKAN CORPORATION, Japan

Session No. 4 - Welding - Weldability - Welding consumables development

GMAW- and SAW - matching filler metals for supermartensitic stainless steels
Heuser H., Jochum C., BÖHLER THYSSEN SCHWEITZTECHNIK, Germany
Perteneder E., Tösch J., BÖHLER THYSSEN SCHWEITZTECHNIK, Austria

Welding consumables for supermartensitic stainless steels
Gough P.C., Farrar J.C.M., Zhang Z., METRODE PRODUCTS Ltd., UK

Matching composition supermartensitic stainless steel welding consumables
Karlsson L., Gillenius C., Rigidal S., ESAB AB, Sweden
Bruins W., Goldschmitz M., FILARC WELDING INDUSTRIES, B.V., The Netherlands
S99-21 - Supermartensitic 13%Cr stainless steel welding consumables for girth welding linepipe
Bonnel J.M., Butler D.J., WELDING ALLOYS, France
Blackman S., CRANFIELD UNIVERSITY, UK

S99-22 - Welding metallurgy of low carbon 13% chromium martensitic steels
Gooch T.G., Woollin P., THE WELDING INSTITUTE (TWI), UK
Haynes A.G., NICKEL DEVELOPMENT INSTITUTE (NiDI), UK

S99-23 - Sources and levels of hydrogen in TIG welding of 13%Cr martensitic stainless steels
Rørvik G., SINTEF Materials Technology (now with STATOIL Research Centre), Norway
Kvaale P.E., STATOIL Research Centre, Trondheim, Norway
Akselsen O.M., SINTEF Materials Technology, Norway

S99-24 - Important metallurgical aspects in the manual welding of soft martensitic 13% chrome steels
Perteneder E., Tösch J., BÖHLER THYSSEN SCHWEIBTECHNIK, Austria
Heuser H., BÖHLER THYSSEN SCHWEIBTECHNIK, Germany

S99-25 - Weldability of super 13Cr martensitic stainless steel (Development of super 13Cr martensitic stainless steel for line pipe - 2)
Ogawa K, Hirata H., Kondo K., Amaya H., Ueda M., Takabe H., Miyazaki Y., Komizo Y., SUMITOMO METAL INDUSTRIES Ltd., Japan

S99-26 - Efficient procedures for welding 11-13%Cr supermartensitic stainless steel with duplex and superduplex stainless steel welding consumables
Van Nassau L., Hilkes J., LINCOLN SMITWELD, The Netherlands

S99-27 - Weldability and hot deformability of different supermartensitic stainless steel grades by weld simulation testing
Deleu E., Dhooge A., BELGIAN WELDING INSTITUTE, Belgium
Dufrane J.-J., CLI-FAFER (Groupe Usinor), Belgium

S99-28 - Dissimilar welding of 13%Cr martensitic to 18%Cr austenitic stainless steels
Tian Z., Pan C., Han H.Y., CENTRAL IRON & STEEL RESEARCH INSTITUTE, Beijing, China

S99-29 - Mechanical and corrosion assessment of advanced 13%Cr steel welds produced by radial friction welding (RFW)
Swidzinski M., PHILLIPS PETROLEUM Ltd. Co., UK
Hutt G., STOLT COMEX SEAWAY, UK
Fowler Chr., CAPCIS (now with BODYCOTE METAL TECHNOLOGY), UK

S99-30 - Properties of laser welded supermartensitic stainless steels
Dhooge A., Deleu E., BELGIAN WELDING INSTITUTE, Belgium

S99-31 - Material properties of as delivered and quenched modified martensitic stainless steels dependent on hydrogen concentration
Böllinghaus Th., Hoffmeister H., Reuter L., Institute for Failure Analysis and Failure Prevention e.V., ISSV, Germany
S99-32 - Extending the limits of corrosion behaviour of modified 13\%Cr martensitic OCTG at high temperature
Felton P., Schofield M.J., CORTEST LABORATORIES Ltd, UK pg. 272

S99-33 - Cathodic protection of supermartensitic 13Cr stainless steels without hydrogen damage
Pourbaix A., Belgian Centre for Corrosion Study - CEBELCOR, Belgium pg. 283

S99-34 - Quantitative measurements of crevice corrosion rates of supermartensitic steels at transient potentials and temperatures in seawater and formation water
Hoffmeister H., Institute for Failure Analysis and Failure Prevention e.V., ISSV, Germany pg. 291

S99-35 - Sulfide stress cracking resistance of weldable supermartensitic stainless steels
Coudreuse L., Verneau M., CRMC, CREUSOT-LOIRE INDUSTRIE (Groupe Usinor), France
Dufrane J.-J., CLI-FAFER (Groupe Usinor), Belgium pg. 299

S99-36 - Effects of chemical composition and strength on corrosion resistance of martensitic stainless steels in CO\textsubscript{2} and H\textsubscript{2}S environments
Hashizume S., Inohara Y., Minami Y., Masamura K., Materials & Processing Lab., NKK CORPORATION, Japan pg. 307

S99-37 - The effect of pH and Buffer by corrosion testing of 13Cr martensitic stainless steels
Drugli J.M., Rogne T., Svenning M., Axelsen S., SINTEF Materials Technology, Corrosion and Surface Technology, Norway
Enerhaug J., STATOIL FoU, Norway pg. 315

S99-38 - EAC testing of welded 13\%Cr grades martensitic stainless steels for sour service applications
Rogne T., Drugli J.M., Bjordal M., SINTEF Materials Technology, Dept. of Corrosion and Surface Technology, Norway pg. 323

S99-39 - Effect of metallurgical factors on the toughness and corrosion resistance of 16/5Mo and 13/6Mo steels
Tvrdy M., Sojka J., Korčák A., Molfnek B., VITKOVICE a.s., Czech Republic
Bárta J., MSA DOLNI BENESOV, Czech Republic
Tkačik P., VITKOVICE Scandinavia, Asker, Norway pg. 331

S99-40 - Corrosion and mechanical properties of weldable martensitic stainless line pipes
Asahi H., Nose K., Inoue H., Tamehiro H., Terasawa T., Steel Research Lab., Yawata Works
Koyuba M., Steel Research Lab., Nagoya Works
Ayukawa N., Pipe & Tube Technical Division
NIPPON STEEL CORPORATION, Japan pg. 335

S99-41 - Corrosion performance of super 13Cr martensitic stainless steel (Development of super 13Cr martensitic stainless steel for line pipe - 3)
Ueda M., Takabe H., Amaya H., Kondo K., Ogawa K., Hirata H., Miyazaki Y., SUMITOMO METAL INDUSTRIES Ltd., Japan pg. 346