Shot Peening

Proceedings
of
The Fourth International Conference on Shot Peening
Oct. 1990 Tokyo JAPAN
Edited by
K. lida

Conference Secretariat
The Japan Society of Precision Engineering
Tokyo JAPAN
# CONTENTS

## Process and Technology

<table>
<thead>
<tr>
<th>Title</th>
<th>Authors</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Monitoring of Shotpeening Processes by Hybrid Recorders</td>
<td>R. G. Bosshard, T. T. Fritchman, A. Badertscher</td>
<td>1</td>
</tr>
<tr>
<td>Comparative Performance of Glass Breads in Suction and Direct Pressure</td>
<td></td>
<td>9</td>
</tr>
<tr>
<td>Shot peening Applications</td>
<td>D. B. Goldman, B. J. Sutker, R. G. Schmidt, P. Suttmeier</td>
<td>19</td>
</tr>
<tr>
<td>Ball Peening Machines and Some Aspects of Ball Peening of Steam Turbine Blades</td>
<td>M. Korzynski</td>
<td></td>
</tr>
<tr>
<td>An Investigation of the Durability and Breakdown Characteristics of Shot Peening Media</td>
<td>R. D. Gillespie, H. Gloerfeld</td>
<td>27</td>
</tr>
<tr>
<td>Development of Hard and Tough Steel Shot</td>
<td>A. Hatano, K. Namiki, T. Endo, H. Doizaki</td>
<td>37</td>
</tr>
<tr>
<td>Peening with Ceramic Shot</td>
<td>H. Barzoukas, J. Jauffret</td>
<td>47</td>
</tr>
<tr>
<td>Shot Peening, Coating and Boiling Heat Transfer</td>
<td>V. S. Nadkarni, M. C. Sharma, S. G. Sharma</td>
<td>57</td>
</tr>
<tr>
<td>The Influence of Broken Shots on Peening Effect of Hard Shot Peening</td>
<td>Y. Watanabe, N. Hasegawa, K. Namiki, A. Hatano</td>
<td>63</td>
</tr>
<tr>
<td>Peening Effect on Flow Resistance of Air</td>
<td>K. Iida, K. Miyazaki</td>
<td>73</td>
</tr>
<tr>
<td>Influence of Ageing of a Cut Steel Wire Shot during Shot Peening</td>
<td>J. F. Flavenot, J. Lu</td>
<td>83</td>
</tr>
<tr>
<td>Shot Peening Versus Laser Shock Processing</td>
<td>Grzegorz Banaś, Frederick V. Lawrence, Jr.,</td>
<td>95</td>
</tr>
<tr>
<td>Recent Developments in Shot Peening Machine</td>
<td>H. Aoki, H. Takeda</td>
<td>105</td>
</tr>
<tr>
<td>An Approach to the Design of Centrifugal Magnetic Peening System</td>
<td>M. C. Sharma, Ajit Dixit A. Mubeen</td>
<td>113</td>
</tr>
<tr>
<td>Vibratory Burnishing of External Cylindrical Surfaces</td>
<td>T. Barski, M. Gajek</td>
<td>119</td>
</tr>
<tr>
<td>Measurement and Research of the Shot Peening Velocity and the Surface Hardness</td>
<td>Chen Lingli, Wang Qimin, Wang Yingying, Guo Enyang</td>
<td>127</td>
</tr>
</tbody>
</table>

## Material

<table>
<thead>
<tr>
<th>Title</th>
<th>Authors</th>
<th>Page</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tighting Surface Electric in Machines is Possible something to Change?</td>
<td>Đođić Salko</td>
<td>133</td>
</tr>
<tr>
<td>Improvement of Hardened Surface by Shot Peening</td>
<td>M. Ohsawa, T. Yonemura</td>
<td>147</td>
</tr>
<tr>
<td>A Study about Dent of Shot Peening and Its Application in Residual Stress Field Calculation</td>
<td>Li Jinkui, Zhang Ruiping, Yao Mei, Wang Renzhi</td>
<td>159</td>
</tr>
<tr>
<td>Study on the Effect of Shot Peening on the Residual Stress in Al-SiC Composite</td>
<td>J. Lu, B. Miege, J. F. Flavenot</td>
<td>169</td>
</tr>
<tr>
<td>Modification of the Residual Stresses and Microstructures in Hard Chromium Plating by Shot Peening</td>
<td>J. Lu, J. Reby, G. Vasseur, J. F. Flavenot, B. Sutter</td>
<td>179</td>
</tr>
<tr>
<td>Transmission Electron Microscopy Analysis of Shot Peening Strengthened Layer for Some Industrial Alloys</td>
<td>J. Y. Wang, Y. X. Tan, R. H. Zhu</td>
<td>191</td>
</tr>
</tbody>
</table>
Fatigue and Residual Stress

Microstructure Aspects of Work-Softening Phenomenon for Steel and Aluminum
Sun Hailin, Huang Mingzhi, He Jiawen, K. Iida .................................................. 227

Fatigue Strength and Residual Stress Distribution of the Work-Softened Steel by Shot Peening
K. Iida, K. Tosha ........................................................................................................... 233

Relation Between Shot-Peening Residual Stress Distribution and Fatigue Crack Propagation Life in Spring Steel
A. Tange, N. Takamura ................................................................................................. 243

A New Concept for Fatigue Strength Evaluation of Shot Peened Specimens
Li Jinkui, Yao Mei, Wang Renzhi ................................................................................ 255

Possibilities of Improving Fatigue Properties of Machine Elements by Pneumatic Shot Peening
J. Lunarski, W. Zieliecki ................................................................................................. 263

Fatigue Strength of Welded Joints after Pneumatic Shot Peening
J. Lunarski .................................................................................................................... 273

Shot Peening Retards “Fretting”
Yves LE Guernic ........................................................................................................ 281

The Effect of Shot Peening on Rolling Contact Fatigue Behavior and Its Crack Initiation and Propagation in Carburized Steel
Xiao Hongbin, Chen Qing, Shao Eryu, Wu Denghen, Chen Zhaohong, Wang Zhengle ....... 297

Influence of Peening on Fatigue Life of SiC Reinforced Aluminum
S. Tohiryama, M. Kumano, S. Hisamatsu ........................................................................ 307

Effects of Shot Peening on Fatigue-Damaged High Strength Aluminum Alloy — Applicability of Rejuvenation on Fatigue-Damaged Components —
Y. Oshida, James Daly .................................................................................................. 317

Influence of Shot Peening on the Cyclic Deformation Behaviour of the Steel 42 CrMo 4 in a Normalized State
A. Ebenau, D. Eifler, O. Vöhringer, E. Macherauch ..................................................... 327

Relaxation of Shot Peening Residual Stresses of the Steel 42 CrMo 4 by Tensile or Compressive Deformation
H. Hanagarth, O. Vöhringer, E. Macherauch .............................................................. 337

Peening Effect on Machining of Steel
K. Iida, J. Ito ................................................................................................................. 347

Relationship between Change in Leaf Camber and Residual Stresses Produced by Shot Peening
Y. Kurihara, M. Shimoseki, K. Sato .............................................................................. 353

Fatigue Strength of Gear Steels Shot Peened in Extremely High Intensity Conditions
S. Adachi ....................................................................................................................... 363

ψ'-Splitting in Residual Stress Test for Curvature
Yu Yonghe, He Jiawen .................................................................................................. 373

Residual Stress and Hardness Distributions Induced by Shot Peening
K. Tosha, K. Iida ......................................................................................................... 379

Influence of Shot Peening on the Microstructure and the Bending Fatigue Strength of Bainitic-Austenitic Nodular Cast Iron
A. Ebenau, D. Löhre, O. Vöhringer, E. Macherauch .................................................. 389
Consideration of Shot Peening in Fatigue Strength Calculation of Machine Parts
Aleksander Nakonieczny ................................................................. 399

The Effect of Shot Peening on Strain-Controlled Fatigue Behaviours
Yu Yonghe ......................................................................................... 411

Prediction of Fatigue Strength of Shot-Peened and Then Ground Specimens
Li Jinkui, Li Heitao, Yao Mei, Wang Reuzhi ........................................... 419

Effect of Biaxial Stress by Shot Peening on Fatigue Limit

Stock Removal and Surface Residual Stress of Grit Blasted Titanium
K. Toshia, K. Iida .................................................................................. 435

Carburizing

Influence of Residual Stress on Fatigue Strength of Carburized and Shot Peened Notched Specimens
K. Ogawa, H. Yamada, K. Saruki, M. Yokoi, M. Inuzuka ........................................... 445

The Relation between Shot Peening Conditions and Fatigue Strength of Carburized Gears
T. Matsumoto, Y. Suzuki, Y. Okada ........................................................................ 455

Effect of Shot Peening on the Pitting Fatigue Strength of Carburized Gears
M. Kobayashi, K. Hasegawa ........................................................................ 465

Influence of the Surface Properties on the Bending Strength of Shot Peened Carburized Steel
S. Hisamatsu, T. Kanazawa, T. Toyoda ................................................................ 477

Effect of Alloying Elements and Shot Peening on Fatigue Strength of Carburized Steel
M. Nakamura, Y. Matsushima, T. Hasegawa, Y. Nakatani, T. Kouka .................. 485

The Effects of Shot-Peening on Residual Stresses and Fatigue Strength of Carburized Gear Steels
M. Hashimoto, M. Shiratori, S. Nagashima .................................................. 495

Effect of Various Peening Parameters on Compressive Residual Stress for Carburized Steel
T. Seno, H. Horiiuchi, T. Naito ...................................................................... 505

Effect of Shot Peening Conditions on Fatigue Strength of Carburized Steels
H. Aoki, E. Nagashima, T. Miura ...................................................................... 513

Effect of Shot Peening on the Fatigue Strength of Carburized Steels
K. Naito, T. Ochi, T. Takahashi, N. Suzuki ..................................................... 519

The Microstructure and the Fatigue Properties of Shot-Peened Carburized Gear Steel 20CrMnTi
Wu Deng-zhen, Cai Ri-heng, Teng Feng-en, Li Ji-xue ........................................ 527

Corrosion and Peen Forming

Application of Shot Peening to Stress Corrosion Cracking of Chemical Processing Equipment
K. Yoshiie ............................................................................................... 535

Selection of Optimum Peening Parameters to Improve the Stress Corrosion Cracking Resistance of 18Mn 4Cr Generator End Retaining Ring Steel
N. Mukhopadhyay, C. R. Prasad, M. C. Sharma .............................................. 543

Effect of Shot Peening and Polymer Coating on Corrosion Fatigue Behaviour of Carbon Steels
M. C. Sharma, R. N. V. D. M. Rao ................................................................. 551

Modern Simulation and Optimization of Peen Forming Processes
R. Kopp, F. Wustefeld ............................................................................... 561

Modern Equipment for Controlled Shot Peening and Peen Forming
E. Baiker, K. -P. Hornauer ........................................................................ 573
Development of the Peen Forming Process for Spherical Shaped Components
K. P. Hornauer, W. Köhler .......................................................... 585

Computing process

The Automated Three-Dimensional Analysis of Steel Plate to Shot Peening Mechanics
Y. F. Al-Obaid .......................................................... 595

Computer Monitored Controlled Deflector Peening
Marvin B. Happ, James J. Daly .................................................. 607

Simulation of Spherical Shaped Surfaces, Produced by Peen Forming with Pointed Ball Shooting at Lower Coverages
R. Clausen, M. Bruder .................................................. 615

Keywords Index

List of Authors