Contents

PART ONE: PRINCIPLES

Chapter 1. Introduction 3
A. Stability Prediction by the Pharmacist, 3
B. Other Sources of Information, 5

Chapter 2. Stability Calculations 8
A. Rate Equations, 8
1. The Order of Chemical Reactions, 8
2. First-Order Calculations, 11
3. Zero-Order Calculations, 15
B. Temperature Effects, 18
1. Activation Energy Calculations, 18
2. Q_{10} - Value Calculations: Approximate Method, 22
C. Shelf-Life Estimation Methods, 26

Chapter 3. Interpretation of Kinetic Data 32
A. The Transition-State Theory, 32
B. Medium Effects, 38
C. Catalysis, 41
D. pH Effects, 43
1. V-Graphs, 44
2. Sigmoid Curves, 47
3. Bell-Shaped Curves, 52
E. Some Practical Matters, 55
1. Using pH-Rate Profiles, 55
2. Using Activation Energies, 59

Chapter 4. Hydrolysis and Other Acyl Transfers 63
A. Nature of the Reaction, 65
B. Catalysis, 69
C. Structure and Reactivity, 73
Chapter 5. Oxidation and Photolysis  

A. Oxidation, 83  
1. Nature of Oxidation, 83  
2. Kinetics of Oxidation, 85  
3. Oxidative Pathways of Pharmaceutical Interest, 93  
4. Inhibition of Oxidation, 97  

B. Photolysis, 105  
1. Energetics of Photolysis, 105  
2. Kinetics of Photolysis, 107  
4. Prevention of Photolytic Reactions, 111

Chapter 6. Solid-State Chemical Decomposition  

A. Kinetics of Solid-State Decomposition, 116  
B. Pharmaceutical Examples of Solid-State Decomposition, 119  
1. Pure Drugs, 119  
2. Drug-Excipient and Drug-Drug Interactions in Solid Dosage Forms, 126  

C. Methods of Stabilization, 132

Chapter 7. Strategy and Tactics of Stability Testing  

A. Regulatory Requirements, 136  
B. Stability Protocols, 145  
1. General Considerations, 145  
2. Experimental Designs, 148  

C. Interpretation of Data, 154